



VLT® Product Catalogue Danfoss Drives



The leading provider of Drives

Two thousand employees headed from Graasten in Denmark develop, manufacture, sell and service electronic motor controls in more than one hundred countries.

Manufacturing takes place in USA -Especially the high power products -and in Asia, but the major production takes place in the plants in Graasten, Denmark, where half of the staff are employed. Danfoss Bauer geared motors are manufactured in Esslingen, Germany.

The success of Danfoss is due to the strong combination of technology and application knowledge throughout the world combined with a highly sophisticated set-up of product development, supply chain, logistics and on-site presence anywhere on the globe.

Our customers are closely involved during every stage of design and development, specifying their needs in terms of features and user interface. Danfoss Drives dedicates itself to every step in every process until the customer has the drive in hand.

The developers at Danfoss Drives have fully adopted modular principles in development as well as design, production and configuration.

Each function is developed in parallel on dedicated technology platforms and interfaces between the elements are carefully defined. This allows development to take place for each element in parallel, reducing time to market and ensuring that customers always enjoy the benefits of recently developed features.

This unique modular concept is also the basis for a highly automated quality manufacturing process, where Danfoss Drives takes responsibility for every element – starting with the essential semi conductor power modules. Power Modules are produced in Danfoss Silicon Power in Schleswig, Germany. High quality standards and efficient manufacturing facilities makes Danfoss Silicon Power modules in great demand within industries that provide highly automated power-applications like the automotive sector.

When it comes to quality, delivery and cooperation, Danfoss makes high demands on their suppliers – both from inside and outside of the group.

Due to an unsurpassed level of automation Danfoss can produce a customer configured drive from 1.6 million possible configurations in a manufacturing time of two hours. The unique string type code that fully defines the drive can easily be obtained throughout the world by use of the internet; it determines the configuration of all elements of the drive, both electronics and hardware.

Once this unique configuration is passed to the production departments the manufacturing process can begin. Testing is carried out at all stages of the process and begins with optical checks of the PCBs to ensure that components are inserted correctly. Once the PCBs are fully assembled they all must pass an automatic in-circuit test. After assembly is complete all drives are tested under full load conditions.

During the drives manufacturing cycle the correct manual is being printed and made avaiable for packing. By the use of this process we ensure that not only the correct language but the very latest version of the manual is always produced and shipped with the correct drive. Just in time delivery is a reality.

Once the drive is shipped, one of more than 60 local Danfoss sales companies can ensure that the drive is correctly installed and commissioned. Once the equipment is commissioned, the level of service the customer requires can be defined in an agreement with the customer according to his specific needs. At every step of the way, from development of new technologies and features, the mass production of highly customised products, to installation and service, Danfoss Drives has only the customer in mind.



Contents

VLT® HVAC Drive

Page 4



The VLT * HVAC Drive integrates and communicates seamlessly with all HVAC devices, mastered by Building Management Systems or as standalone unit.

VLT® Decentral FCD 300

Page 18



The VLT® Decentral FCD 300 is a complete frequency converter designed for decentral mounting.

VLT® Harmonic Filter

Page 28



Connecting the AHF 005/010 harmonic filter in front of a Danfoss frequency converter is an easy and effective way to reduce harmonic distortion.

VLT® AQUA Drive

Page 7



VLT® AQUA Drive is the perfect match for pumps and blowers in modern water, waste water, district heating and irrigation applications.

VLT® DriveMotor FCM 300

Page 20



The VLT® FCM 300 Series is an integrated drivemotor solution which combines a VLT® frequency converter and a high standard quality motor in a single product.

VLT® Sine-Wave Filter

Page 30



Sine-wave Filters provide a sinusoidal phase-tophase motor voltage. Sine-wave Filters reduce motor insulation stress and switching acoustic noise from the motor.

VLT® AutomationDrive

Page 10



The VLT® Automation-Drive represents a single drive concept to control the entire range of operations from standard to servo on any machine or production line.

An extremely compact series of drives prepared

for side-by-side mount-

specifically for the low

ing and developed

power market.

VLT® Soft Starter MCD 100

Page 22



The VLT® Soft Starter MCD 100 provides soft start features for low power applications 1.1 – 11 kW.

VLT® dU/dt Filter

Page 32



dU/dt filters reduce the dU/dt values on the motor terminal phase-to-phase voltage – an issue that is important for short motor cables. The phase-to-phase voltage is still pulse shaped.

VLT® 2800 Series

Page 14

VLT® Soft Starter MCD 200

Page 24



The MCD 200 is a compact and cost effective soft starter range for applications where direct-on-line starting is undesirable.

VLT® Motion Control Tool

Page 3A



The Motion Control Tool MCT 10 is the perfect tool to manage drive parameters in systems and handle all drive-related data.

VLT® Micro Drive

Page 16



The VLT® Micro Drive is a general purpose drive that can control AC motors up to 22 kW. It's a small drive with maximum strength and reliability.

VLT® Soft Starter MCD 500

O Page 26



The MCD 500 is a total motor starter providing all the best in soft starter functionality. It offers the most advanced functionality and protection of motor and application.

VLT® Service – Your way

Page 35



DrivePro[™] is an efficient productivity programme tailored to meet your specific needs. All the necessary VLT® Service facilities are at your disposal, which will minimize downtime and increase productivity at your factory.

VLT® HVAC Drive

The VLT® HVAC Drive series is available in a wide power range designed for all HVAC applications. An advanced drive built on HVAC dedication.

The new VLT® HVAC Drive is the latest series of HVAC drives from Danfoss with built in intelligence.

The VLT® HVAC Drive has a vast number of functions developed to meet the diverse needs of the HVAC business. It is the perfect match for pumps, fans and compressors in modern buildings that are fitted with increasingly sophisticated solutions.



The VLT® HVAC Drive family

Integrated EMC filters



Product range

3 x 380 - 480 V	1.1 – 1000 kW
3 x 200 - 240 V	1.1 – 45 kW
3 x 525 - 600 V	1.1 – 1000 kW
3 x 525 – 690 V	132 – 1200 kW

With 110% over load torque

Available enclosure ratings:

IP 00:	110 - 1000 kW
IP 20:	1.1 - 90 kW
IP 21 (NEMA 1):	1.1 – 1200 kW
IP 54 (NEMA 12):	110 - 1200 kW
IP 55 (NEMA 12):	1.1 - 90 kW
IP 66	1.1 – 90 kW

Optional coating providing extra protection for aggressive environments.

Features	Benefit
All built in – low investment	
 Modular product concept and a wide range of options 	Low initial investment – max. flexibility, later upgrade possible
 Dedicated HVAC I/O functionality for temperature sensors etc. 	External convertion saved
• Decentral I/O control via serial communication	 Reduced wiring costs. and external controller I/O saved
Wide range of HVAC protocols for BMS controller connectivity	Less extra gateway solutions needed
• 4 x auto tuned PID's	 No external PID controller needed
Smart Logic Controller	Often makes PLC unnessary
Real Time Clock	 Enables daily and weekly settings
 Integrated fan, pump and compressor functionality i.e. 	 Saves external control and concersion equipment
 Fire Override Mode, Dry run Detection Constant Torque etc. 	Protect equipment and save energy
Save energy – less operation cost	
 Automatic Energy Optimizer function, advanced version 	• Saves 5-15% energy
Advanced energy monitoring	 Overview on energy consumption
• Energy saving functions i.e. flow compensation, sleepmode etc.	Saves energy
Unequalled robustness – maximum uptime	
Robust single enclosure	 Maintenance free
• Unique cooling concept with no ambient air flow over electronics	 Problem free operation in harsh environments
 Max ambient temp. 50° C without derating 	 No external cooling or over size necessary
User friendly – save commisioning and operating	ng cost
 Awarded graphical display, 27 languages 	• Effective commissioning and operation
USB plug and play connection	 Easy to use PC software tools
 Global HVAC support organization 	 Local service – globally
Built in DC coils and RFI filters – no EMC concer	ns
 Integrated DC link harmonic filters 	 Small power cables. Meets EN 61000-3-12

Meets EN 55011 Class B, A1 or A2

Application options

A wide range of integrated HVAC options can be fitted in the drive:

General purpose I/O option (MCB 101):

3 digital inputs, 2 digital outputs, 1 analog current output, 2 analog voltage inputs.

Relay option (MCB 105):

Adds 3 relay outputs

Analogue I/O option adds (MCB 109):

3 Pt1000/Ni1000 inputs, 3 analog voltage outputs

External 24 VDC supply option (MCB 107):

24 VDC external supply can be connected to supply, control and option cards.

Battery back-up for Real Time Clock (MCB 109).

Brake chopper option:

Connected to an external brake resistor, the built in brake chopper limits the load on the intermediate circuit in the case the motor acts as generator. Mains Disconnect Switch as a built in option

Power options

A wide range of external power options are available for VLT® HVAC Drive in critical networks or applications:

- Advanced harmonic filters: For critical demands on harmonic distortion
- dU/dt filters: For special demands on motor isolation protection
- Sine wave filters (LC filters): For noiseless motor

Specifications

-	
Mains supply (L1, L2, L3)	
Supply voltage	200-240 V ±10%
Supply voltage	380-480 V ±10%
Supply voltage	525-600 V ±10%
Supply frequency	50/60 Hz
Displacement Power Factor (cos φ) near unity	(> 0.98)
Switching on input supply L1, L2, L3	1–2 times/min.

Output data (U, V, W)	
Output voltage	0-100% of supply voltage
Switching on output	Unlimited
Ramp times	1–3600 sec.
Open/Closed loop	0–1000 Hz

Digital inputs	
Programmable digital inputs	6*
Logic	PNP or NPN
Voltage level	0-24 VDC

^{* 2} can be used as digital outputs

Pulse inputs	
Programmable pulse inputs	2*
Voltage level	0–24 VDC (PNP positive logic)
Pulse input accuracy	(0.1–110 kHz)
* Utilize some of the digital inputs	

othize some of the digital inputs	
Analog input	

Analog inputs	2
Modes	Voltage or current
Voltage level	0 V to +10 V (scaleable)
Current level	0/4 to 20 mA (scaleable)

Analog output	
Programmable analog outputs	1
Current range at analog output	0/4-20 mA

Relay outputs	
Programmable relay outputs	2 (240 VAC, 2 A and 400 VAC, 2 A)

rieiubus communication	
Standard built-in: FC Protocol	Optional: LonWorks (MCA 108)
N2 Metasys	BACnet (MCA 109)
FLN Apogee	DeviceNet (MCA 104)
Modbus RTU	Profibus (MCA 101)

HVAC PC software tools

• MCT 10

Ideal for commissioning and servicing the drive

VLT® Energy Box

Comprehensive energy analysis tool, shows the drive payback time

MCT 31

Harmonics calculations tool

VLT® HVAC Drive

Current and power ratings

		T2	200	– 2	40 \	V			T4 380 – 480 V							T6 525 – 600 V						T7 525 – 690 V					
			0	_	5	99	Ar	np.	An	np.	0	0	_	4	5	99	An	np.	0	1	5	99	Am	ıp.	0	_	1/55
FC 102	kW	Amp.	IP 20	IP 21	IP 55	IP 6	≤440 V	>440 V	400 V	≥460 V	IP 00	IP 20	IP 21	IP 54	IP 55	IP 6	≤550 V	>550 V	IP 20	IP 21	IP 55		550 V	690 V	IP 00	IP 21	IP 54/55
P1K1	1.1	6.6					3	2.7		ı							2.6	2.4									_
P1K5	1.5	7.5	Α2	A2			4.1	3.4									2.9	2.7									
P2K2	2.2	10.6			A5	A5	5.6	4.8				A2	A2		A5	A5	4.1	3.9	А3	А3	A5	A5					
P3K0	3	12.5	4.2	۸.			7.2	6.3									5.2	4.9									
P3K7	3.7	16.7	A3	A3																							
P4K0	4.0						10	8.2				A2	A2				6.4	6.1	A2	A2							
P5K5	5.5	24.2					13	11				A 2	۸ ၁		A5	A5	9.5	9	A3	A3	A5	A5					
P7K5	7.5	30.8	ВЗ	B1	B1	В1	16	14.5				AS	A3				11.5	11	AS	AS							
P11K	11	46.2					24	21									19	18									
P15K	15	59.4	B4	B2	B2	В2	32	27				В3	B1		В1	B1	23	22	ВЗ	B1	B1	B1					
P18K	18	74.8	D4				37.5	34									28	27									
P22K	22	88	C3	C1	C1	C1	44	40					B2		B2	B2	36	34									
P30K	30	115					61	52				В4	DZ			DZ	43	41	В4	B2	B2	B2					
P37K	37	143	C_{Λ}	Ca	C2	C	73	65									54	52									
P45K	45	170	C4	CZ	CZ	C2	90	80				C3	C1		C1	C1	65	62	C3	C1	C1	C1	56	54			
P55K	55						106	105				<u></u>					87	83	-	Ci	Ci	٠,	76	73			
P75K	75						147	130				C4	C2		C2	C2	105	100	C4	C2	C2	C2	90	86			
P90K	90						177	160				-	-		CZ	CZ	137	131	<u> </u>	CZ	CZ	CZ	113	108	D3	D1	D1
P110	110								212	190	D3		D1	D1									137	131			
P132	132								260	240			-	-									162	155			
P160	160								315	302		_											201	192			
P200	200								395	361	D4		D2	D2									253	242			
P250	250								480	443													303	290	D4	D2	D2
P315	315								600	540													360	344			
P355	355								658	590	E2		E1	E1													
P400	400								745	678													418	400	D4	D2	D2
P450	450								800	730													470	450			
P500	500								880	780													523	500	E2	E1	E1
P560	560								990	890			F1/F3	F1/F3									596	570			
P630	630								1120	1050			iL	iL.									630	630			
P710	710								1260	1160													763	730		F3	F3
P800	800								1460	1380			F2/	F4									889	850		F1/F3	F1/F3
P900	900									4=0.0			Бо										988	945			_
P1M0	1000								1720	1530			F2/	F4									1108	1060		F2/F4	F2/F4
P1M2	1200																						1317	1260		Ш.	五

 $F3\ is\ a\ F1\ frame\ with\ options\ cabinet; F4\ is\ a\ F2\ frame\ with\ options\ cabinet$

IP 00/Chassis IP 20/Chassis IP 21/NEMA Type 1 With upgrade kit IP 54/NEMA Type 12 IP 55/NEMA Type 12 IP 66/NEMA Type 4X

Dimensions [mm]

	A2	А3	A5	B1	B2	В3	В4	C 1	C2	C3	C4	D1	D2	D3	D4	E1	E2	F1	F2	F3	F4
Н	268		420 480 650		650	399	520	680	770	550	660	1209 1589		1046 1327		2000	1547		2204		
W	90	130		242		165	230	308	370	308	370	370 420		408		600	585	1400	1800	2000	2400
D	205		195 260		249	242	310	335	333		38	30	37	75	494	498		60)6		
H+	37	' 5				475	670			755	950										
W+	90	130				165	255			329	391										

H and W dimensions are with back-plate. H+ and W+ are with IP upgrade kit. D dimensions are without option A/B.

VLT® AQUA Drive

Danfoss Drives' unsurpassed experience in advanced drive technologies for water and wastewater applications makes VLT® AQUA Drive the perfect match for pumps and blowers in modern water, waste water and irrigation systems.



The VLT® AQUA Drive family



The perfect match for:

- Water supply
- Wastewater treatment
- District heating
- Irrigation

1 x 200 – 240 V AC: .	1.1 – 22 kW
1 x 380 - 480 V AC:	7.5 – 37 kW
3 x 200 - 240 V AC:	0.25 – 45 kW
3 x 380 - 480 V AC:	0.37 – 1000 kW
3 x 525 - 690 V AC:	11 – 1200 kW

Peatures Benefit Dedicated features • Dry run detection • Protects the pump • Flow compensation function • Saves energy • 2 step ramps (initial ramp) • Protects deep well pumps • Pipe fill mode • Eliminates water hammering • Built-in motor alternation feature • Duty-stand by operation, cost reduction • Sleep Mode • Saves energy • No/low flow detection • Protects the pump, leakage detection • Pump cascade controller • Lower equipment cost • Master/follower control • High performance pump systems Energy saving Less operation cost • VLT* efficiency (98%) • Saves energy • Automatic Energy Optimisation (AEO) • Saves energy • Automatic Energy Optimisation (AEO) • Saves energy • Sleep Mode function • Saves energy Reliable Maximum uptime • IP 20 – IP 66 enclosures • Outdoor mounting possible • All power sizes available in IP 54/55 enclosures • Broad usability • Password protection • Reliable operation • Mains disconnect switch • No need for external switch		
 Dry run detection Flow compensation function Saves energy 2 step ramps (initial ramp) Protects deep well pumps Pipe fill mode Built-in motor alternation feature Duty-stand by operation, cost reduction Sleep Mode No/low flow detection Protects the pump End of pump-curve detection Protects the pump, leakage detection Pump cascade controller Lower equipment cost Master/follower control High performance pump systems Energy saving Less operation cost VLT* efficiency (98%) Saves energy Automatic Energy Optimisation (AEO) Sleep Mode function Saves energy Reliable Maximum uptime IP 20 – IP 66 enclosures Outdoor mounting possible All power sizes available in IP 54/55 enclosures Password protection Reliable operation Mains disconnect switch No need for external switch Optional, built-in RFI suppression No need for external modules Built-in Smart Logic Controller Often makes PLC omissible One Wire safe stop Safe operation/less wiring Max. ambient temperature up to 50°C without derating Was initial and operation cost Award winning control panel (LCP) Effective commissioning and operation Less learning required Intuitive user interface Integrated Real Time Clock Lower equipment cost Modular design Enables fast installation of options Auto tuning of PI-controllers Time saved 	Features	Benefit
• Flow compensation function • Saves energy • 2 step ramps (initial ramp) • Protects deep well pumps • Pipe fill mode • Built-in motor alternation feature • Sleep Mode • No/low flow detection • Protects the pump • End of pump-curve detection • Protects the pump, leakage detection • Pump cascade controller • Lower equipment cost • Master/follower control • High performance pump systems Energy saving • Less operation cost • VLT° efficiency (98%) • Saves energy • Automatic Energy Optimisation (AEO) • Sleep Mode function • Pip 20 – IP 66 enclosures • All power sizes available in IP 54/55 • enclosures • All power sizes available in IP 54/55 • enclosures • Password protection • Mains disconnect switch • Optional, built-in RFI suppression • Mains disconnect switch • Optional, built-in RFI suppression • Max. ambient temperature up to 50°C without derating User-friendly • Award winning control panel (LCP) • One drive type for the full power range • Integrated Real Time Clock • Modular design • Auto tuning of PI-controllers • Time saved	Dedicated features	
Protects deep well pumps Pipe fill mode Built-in motor alternation feature Sleep Mode No/low flow detection Protects the pump, leakage detection Protects the pump, leakage detection Protects the pump, leakage detection Pump cascade controller Master/follower control High performance pump systems Energy saving Less operation cost VLT* efficiency (98%) Sleep Mode function Sleep Mode function Passwer energy Automatic Energy Optimisation (AEO) Sleep Mode function PP 20 − IP 66 enclosures All power sizes available in IP 54/55 enclosures Password protection Mains disconnect switch Optional, built-in RFI suppression Built-in Smart Logic Controller One Wire safe stop Max. ambient temperature up to 50°C without derating User-friendly Automatic Energy Protects the pump, leakage detection Protects the pump, Protects the pump Protects the	Dry run detection	Protects the pump
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 Automatic Energy Optimisation (AEO) Saves 5-15% energy Sleep Mode function Saves energy Reliable IP 20 – IP 66 enclosures Outdoor mounting possible All power sizes available in IP 54/55 enclosures Password protection Reliable operation Mains disconnect switch No need for external switch Optional, built-in RFI suppression No need for external modules Built-in Smart Logic Controller Often makes PLC omissible One Wire safe stop Safe operation/less wiring Max. ambient temperature up to 50°C without derating User-friendly Save initial and operation cost Award winning control panel (LCP) Effective commissioning and operation Less learning required Intuitive user interface Integrated Real Time Clock Lower equipment cost Modular design Enables fast installation of options Auto tuning of Pl-controllers Time saved 	Energy saving	Less operation cost
 Sleep Mode function Saves energy Reliable IP 20 – IP 66 enclosures Outdoor mounting possible All power sizes available in IP 54/55 enclosures Broad usability Password protection Reliable operation Mains disconnect switch No need for external switch Optional, built-in RFI suppression No need for external modules Built-in Smart Logic Controller Often makes PLC omissible One Wire safe stop Safe operation/less wiring Max. ambient temperature up to 50°C without derating User-friendly Save initial and operation cost Award winning control panel (LCP) Effective commissioning and operation One drive type for the full power range Less learning required Intuitive user interface Time saved Integrated Real Time Clock Lower equipment cost Modular design Enables fast installation of options Auto tuning of Pl-controllers Time saved 	VLT® efficiency (98%)	Saves energy
Reliable Maximum uptime • IP 20 – IP 66 enclosures • Outdoor mounting possible • All power sizes available in IP 54/55 enclosures • Broad usability • Password protection • Reliable operation • Mains disconnect switch • No need for external switch • Optional, built-in RFI suppression • No need for external modules • Built-in Smart Logic Controller • Often makes PLC omissible • One Wire safe stop • Safe operation/less wiring • Max. ambient temperature up to 50°C without derating • Reduced need for cooling User-friendly Save initial and operation cost • Award winning control panel (LCP) • Effective commissioning and operation • One drive type for the full power range • Less learning required • Intuitive user interface • Time saved • Integrated Real Time Clock • Lower equipment cost • Modular design • Enables fast installation of options • Auto tuning of Pl-controllers • Time saved	Automatic Energy Optimisation (AEO)	• Saves 5–15% energy
 IP 20 – IP 66 enclosures All power sizes available in IP 54/55 enclosures Password protection Mains disconnect switch Optional, built-in RFI suppression No need for external switch Optional, built-in Smart Logic Controller One Wire safe stop Max. ambient temperature up to 50°C without derating Award winning control panel (LCP) Effective commissioning and operation One drive type for the full power range Intuitive user interface Integrated Real Time Clock Auto tuning of PI-controllers 	Sleep Mode function	Saves energy
 All power sizes available in IP 54/55 enclosures Password protection Mains disconnect switch Optional, built-in RFI suppression Built-in Smart Logic Controller One Wire safe stop Max. ambient temperature up to 50°C without derating Award winning control panel (LCP) One drive type for the full power range Intuitive user interface Integrated Real Time Clock Auto tuning of PI-controllers Reliable operation Reliable operation No need for external switch No need for external modules No need for external switch No need for external switch No need for external switch Safe operation/less wiring Reduced need for cooling Effective commissioning and operation Less learning required Lime saved Lower equipment cost Enables fast installation of options Auto tuning of PI-controllers Time saved 	Reliable	Maximum uptime
enclosures Password protection Reliable operation No need for external switch No need for external switch No need for external modules Built-in Smart Logic Controller Often makes PLC omissible One Wire safe stop Safe operation/less wiring Reduced need for cooling User-friendly Save initial and operation cost Award winning control panel (LCP) Effective commissioning and operation One drive type for the full power range Intuitive user interface Integrated Real Time Clock Modular design Auto tuning of Pl-controllers Pond external switch No need for external modules No ext	• IP 20 – IP 66 enclosures	Outdoor mounting possible
 Mains disconnect switch Optional, built-in RFI suppression Built-in Smart Logic Controller Often makes PLC omissible One Wire safe stop Safe operation/less wiring Max. ambient temperature up to 50°C without derating Reduced need for cooling Wser-friendly Save initial and operation cost Award winning control panel (LCP) Effective commissioning and operation One drive type for the full power range Intuitive user interface Integrated Real Time Clock Lower equipment cost Modular design Enables fast installation of options Auto tuning of Pl-controllers Time saved 		Broad usability
 Optional, built-in RFI suppression Built-in Smart Logic Controller Often makes PLC omissible One Wire safe stop Safe operation/less wiring Max. ambient temperature up to 50°C without derating Reduced need for cooling Wser-friendly Save initial and operation cost Award winning control panel (LCP) Effective commissioning and operation One drive type for the full power range Intuitive user interface Integrated Real Time Clock Lower equipment cost Modular design Enables fast installation of options Auto tuning of Pl-controllers Time saved 	Password protection	 Reliable operation
 Built-in Smart Logic Controller One Wire safe stop Safe operation/less wiring Max. ambient temperature up to 50°C without derating Reduced need for cooling Wser-friendly Award winning control panel (LCP) Effective commissioning and operation One drive type for the full power range Intuitive user interface Integrated Real Time Clock Lower equipment cost Modular design Auto tuning of Pl-controllers Often makes PLC omissible Safe operation/less wiring Reduced need for cooling Effective commissioning and operation Less learning required Time saved 	Mains disconnect switch	 No need for external switch
 One Wire safe stop Max. ambient temperature up to 50°C without derating Reduced need for cooling Reduced need for cooling Save initial and operation cost Award winning control panel (LCP) Effective commissioning and operation One drive type for the full power range Intuitive user interface Integrated Real Time Clock Lower equipment cost Modular design Enables fast installation of options Auto tuning of Pl-controllers Time saved 	Optional, built-in RFI suppression	 No need for external modules
 Max. ambient temperature up to 50°C without derating Reduced need for cooling Save initial and operation cost Award winning control panel (LCP) Effective commissioning and operation One drive type for the full power range Less learning required Intuitive user interface Integrated Real Time Clock Lower equipment cost Modular design Enables fast installation of options Auto tuning of Pl-controllers Time saved 	Built-in Smart Logic Controller	 Often makes PLC omissible
without derating User-friendly Award winning control panel (LCP) One drive type for the full power range Intuitive user interface Integrated Real Time Clock Modular design Auto tuning of Pl-controllers Save initial and operation cost Effective commissioning and operation Less learning required Time saved Lower equipment cost Enables fast installation of options Time saved	One Wire safe stop	 Safe operation/less wiring
 Award winning control panel (LCP) Effective commissioning and operation One drive type for the full power range Less learning required Intuitive user interface Time saved Integrated Real Time Clock Lower equipment cost Modular design Enables fast installation of options Auto tuning of Pl-controllers Time saved 		Reduced need for cooling
 One drive type for the full power range Intuitive user interface Integrated Real Time Clock Modular design Auto tuning of PI-controllers Less learning required Time saved Lower equipment cost Enables fast installation of options Time saved 	User-friendly	Save initial and operation cost
 Intuitive user interface Integrated Real Time Clock Modular design Auto tuning of PI-controllers Time saved Lower equipment cost Enables fast installation of options Time saved 	Award winning control panel (LCP)	Effective commissioning and operation
 Integrated Real Time Clock Modular design Auto tuning of PI-controllers Lower equipment cost Enables fast installation of options Time saved 	One drive type for the full power range	Less learning required
 Modular design Auto tuning of PI-controllers Enables fast installation of options Time saved 	Intuitive user interface	Time saved
• Auto tuning of PI-controllers • Time saved	Integrated Real Time Clock	Lower equipment cost
3	Modular design	 Enables fast installation of options
 Payback time indication Less worries 	Auto tuning of PI-controllers	Time saved
	Payback time indication	 Less worries

VLT® AQUA Drive

Application options

A wide range of integrated options can be fitted in the drive:

General purpose I/O option (MCB 101)

3 digital inputs, 2 digital outputs, 1 analog current output, 2 analog voltage inputs

Cascade Controller (MCO 101, 102)

Upgrade the built-in cascade controller to operate more pumps and for master/follower pump control.

Relay & Analog I/O option (MCB 105, 109)

Upgrade to advanced performance and control using the additional in/outputs.

Profibus (MCA 101), DeviceNet (MCA 104) and **EtherNet IP (MCA 121)**

Fieldbus options.

24 V DC supply option (MCB 107)

Back-up option to keep the control system alive during mains loss.

Coated PCB available

For harsh environments, according to levels in IEC61721-3-3, standard 3C2, optional 3C3.

Power options

We offer a wide range of external power options for use together with our drive in critical networks or applications:

- Advanced Harmonic Filters: For applications where reducing harmonic distortion is critical.
- dU/dt filters: For providing motor isolation protection.
- Sine filters (LC filters): For noiseless motor.

Specifications

•	
Mains supply (L1, L2, L3)	
Supply voltage	200-240 V ±10%, 380-480 V ±10%, 525-600 V+/-10%, 525-690 V ±10%
Supply frequency	50/60 Hz
Displacement Power Factor (cos φ) near unity	(> 0.98)
True power factor (λ)	≥ 0.9
Switching on input supply L1, L2, L3	1–2 times/min.

Output data (U, V,W)	
Output voltage	0–100% of supply
Switching on output	Unlimited
Ramp times	1–3600 sec.
Closed loop	0–132 Hz

Note: VLT® AQUA Drive can provide 110% current for 1 minute. Higher overload rating is achieved by oversizing the drive.

Digital inputs												
Programmable digital inputs	6*											
Logic	PNP or NPN											
Voltage level	0-24 VDC											

^{*} Two of the inputs can be used as digital outputs

Two or the inputs can be used as digital outputs.									
Analog inputs									
Number of analog inputs	2								
Modes	Voltage or current								
Voltage level	-10 to +10 V (scaleable)								
Current level	0/4 to 20 mA (scaleable)								
Pulse inputs									
Programmable pulse inputs	2								
Voltage level	0–24 VDC (PNP positive logic)								
Pulse input accuracy	(0.1–110 kHz)								

* Two of the digital inputs can be used for pulse inputs.												
Analog output												
Programmable analog outputs	1											
Current range at analog output	0/4–20 mA											
Relay outputs												
Programmable relay outputs	2 (240 VAC, 2 A and 400 VAC, 2 A)											
Fieldbus Communication												
FC Protocol and Modbus RTU built in (DeviceNet	FC Protocol and Modbus RTU built in (DeviceNet, Profibus and Ethernet IP Optional)											
Ambienttemperature												

AQUA PC software

• MCT 10:

Up to max 55° C

Ideal for commissioning and servicing the drive including guided programming of cascade controller, real time clock, smart logic controller and preventive maintenance.

VLT® Energy Box:

Comprehensive energy analysis tool, shows the drive payback time.

MCT 31:

Harmonics calculations tool.

Current and power ratings

		T2	200) – 2	40 \	/	T4 380 – 480 V											T6 525	- 60	0 V			T7 525 – 690 V				
			0	_	2	99	Ar	np.	An	ıp.	00	0	_	4	2	99	An	np.	20	_	55	99	An	ıp.	00	_	1/55
FC 202	kW	Amp.	IP 20	IP 21	IP 55		≤440 V	>440 V	400 V	≥460 V		IP 20	IP 21	IP 54	IP 55	IP 6	≤550 V	>550 V	IP 2	IP 21	IP 5		550 V	690 V	IP 0	IP 21	IP 54/55
PK25	0.25	1.8																1									_
PK37	0.37	2.4					1.3	1.2																			
PK55	0.55	3.5					1.8	1.6																			
PK75	0.75	4.6	ΔЭ	A2			2.4	2.1									1.8	1.7									
P1K1	1.1	6.6	72	72	A5	A5	3	2.7				A2	A2		A5	A5	2.6	2.4									
P1K5	1.5	7.5					4.1	3.4									2.9	2.7	A2	A2	A5	A5					
P2K2	2.2	10.6					5.6	4.8									4.1	3.9									
P3K0	3	12.5	Δ 3	А3			7.2	6.3									5.2	4.9									
P3K7	3.7	16.7	٧٦	Λ3																							
P4K0	4.0						10	8.2				A2	A2				6.4	6.1	A2	A2							
P5K5	5.5	24.2					13	11				A3	A3		A5	A5	9.5	9	A3	A3	A5	A5					
P7K5	7.5	30.8	В3	B1	B1	B1	16	14.5					713				11.5	11	,,,,	, 13							
P11K	11	46.2					24	21									19	18					14	13			
P15K	15	59.4	B4	B2	B2	B2	32	27				В3	B1		B1	B1	23	22	В3	B1	B1	B1	19	18			
P18K	18	74.8					37.5	34									28	27					23	22		B2	B2
P22K	22	88	C3	C1	C1	C1	44	40					B2		B2	B2	36	34					28	27			
P30K	30	115					61	52				B4					43	41	B4	B2	B2	B2	36	34			
P37K	37	143	C4	C2	C2	C2	73	65									54	52					43	41			
P45K	45	170					90	80				C3	C1		C1	C1	65	62	C3	C1	C1	C1	54	52			
P55K	55						106	105									87	83					65	62		C2	C2
P75K	75						147	130				C4	C2		C2	C2	105	83	C4	C2	C2	C2	87	83			
P90K	90						212	160									137	131					105	100			
P110	110								212	190	D3		D1	D1									137	131	20		
P132	132								260	240													162	155	D3	D1	וט
P160	160								315	302	D.4		D 2	D 2									201	192			
P200	200								395	361	D4		D2	D2									253	242	54	22	
P250	250								480	443													303		D4	υZ	IJŹ
P315 P355	315								600 658	540													360	344			
P355	355 400								745	590 678	E2		E1	E1									418	400	D4	מח	D2.
P400	450								800	730													470	450	<i>D</i> 4	J2	<i>3</i> 2
P500									880	780													523				
P560	560								990	890			33	9									596	570	E2	E1	E1
P630	630								1120	1050			F1/F3	F1/F3									630	630			
P710	710								1260	1160													763	730			
P800	800								1460	1380			F2/	F4_									889	850		F1/F3	F1/F3
P900	900																						988	945		ī	ìШ
P1M0	1000								1720	1530			F2/	F4									1108	1060		F4	F4
P1M2																							1317	1260		F2/F4	F2/F4
		1.1							ith ontio																		

F3 is a F1 frame with options cabinet; F4 is a F2 frame with options cabinet

IP 00/Chassis IP 20/Chassis IP 21/NEMA Type 1 With upgrade kit IP 54/NEMA Type 12 IP 55/NEMA Type 12 IP 66/NEMA Type 4X

Dimensions [mm]

	A2 A3	A5	B1	B2	В3	B4	C1	C2	C3	C4	D1	D2	D3	D4	E1	E2	F1	F2	F3	F4
Н	268	420 480 650		650	399	520	680	770	550	660	1209	1589	1046	1327	2000	1547	2204			
W	90 130		242		165	230	308	370	308	370	420		408		600	585	1400	1800	2000	2400
D	205	195 260		249	242	310	335	333		38	30	37	75	494	498		60	06		
H+	375				475	670			755	950										
W+	90 130 165 255						329	391												

 $H \ and \ W \ dimensions \ are \ with \ back-plate. \ H+\ and \ W+\ are \ with \ IP\ upgrade\ kit.\ D\ dimensions \ are \ without\ option\ A/B.$

VLT® AutomationDrive

The VLT® AutomationDrive is a single drive concept that covers the entire range of application, which is a major benefit in commissioning, operating and maintaining the equipment.

The modular open-technology platform that VLT® AutomationDrive is built on makes it exceptionally adaptable and programmable. Its configurable, user-friendly interface supports local languages and letters.

Pluggable options

The drive solution can be adapted to any application due to the flexible option structure. Numerous options are available and can be mounted and tested from factory or be plugged in later for change-over or upgrade.



The perfect solution for:

- Industrial automation
- High dynamic applications
- Safety installations

Power range

0.25 – 37 kW	(200 - 240 V)
0.37 – 800 kW	(380 – 500 V)
0.75 – 75 kW	(525 – 600 V)
37 – 1200 MW	(525 – 690 V)



The VLT® AutomationDrive family

Adapts to the future

The modular concept of VLT® AutomationDrive makes it highly adaptable – also to future features and options.

Modularity offers the benefit of buying on a need-to-have basis without losing future possibilities.

Hot pluggable Control Panel

The Local Control Panel (LCP) can be plugged in directly or connected through a cable for remote commissioning. The LCP can be disconnected

during operation and replaced with a blind cover. Settings are easily transferred via the LCP from one drive to another or from a PC to a drive with the VLT® Set-up Software MCT 10.

Awarded

VLT® AutomationDrive has received the Frost & Sullivan award for innovation and the iF Design Award for its user-friendliness.

Features	Benefit
Reliable	Maximum uptime
Ambient temperature 50° C without derating	 Less need for cooling or oversizing
 Available in IP 20, 21, 55 and 66 enclosures 	 Suitable for harsh and wash down areas
 Resistant to wear and tear 	 Low lifetime cost
User-friendly	Saves commissioning and operating cost
Plug-and-Play technology	Easy upgrade and change over
Awarded control panel	User-friendly
 Intuitive VLT® interface 	Saves time
 Pluggable cage clamp connectors 	Easy connection
 Exchangeable languages 	 User-friendly
Intelligent	
 Intelligent warning systems 	 Warning before controlled stop
Smart Logic Control	 Reduces need for PLC capacity
 Advanced plug-in features 	 Easy commissioning
• Safe Stop	 Safety cat. 3 (EN 954-1), PL d (ISO 13849-1), Stop cat. 0 (EN 60204-1)
• STO: Safe Torque Off (IEC 61800-5-2)	• SIL 2 (IEC 61508) SIL CL 2 (IEC62061)
Intelligent heat management	 Excess heat effectively removed

Options

The following options are available:

Fieldbus options

- MCA 101 Profibus
- MCA 104 DeviceNet
- MCA 105 CanOpen
- MCA 113 Profibus VLT® 3000 protocol converter
- MCA 114 Profibus VLT® 5000 protocol converter
- MCA 121 Ethernet IP

I/O and feedback options

- MCA 101 General Purpose I/O
- MCB 102 Encoder
- MCB 103 Resolver
- MCB 105 Relay
- MCB 113 Extended Relay Card
- MCB 107 24 V input option for control voltage

Safety options

- MCA 131 SafetyBUS p option with Safe I/O
- MCB 108 Safety PLC interface (DC/DC converter)
- MCB 112 ATEX-PTC Thermistor Card

Motion Control Options

- MCO 305 Programmable Motion Controller
- MCO 350 Synchronizing Controller
- MCO 351 Positioning Controller
- MCO 352 Center Winder Controller

Power options

- Brake resistors
- Sine-Wave Filters
- dU/dt Filters
- Harmonic Filters (AHF)

Other accessories

- IP 21/NEMA 1 Kit (convert IP 20 to IP 21)
- Sub-D9 Connector
- · Decoupling plate for fieldbus cables
- USB connection cable to PC
- Panel Through option

Specifications

•	
Mains supply (L1, L2, L3)	
Supply voltage	200-240 V $\pm 10\%$, FC 301: 380-480 V $\pm 10\%$ / FC 302: 380-500 V $\pm 10\%$, 525-690 V $\pm 10\%$
Supply frequency	50/60 Hz
True Power Factor (λ)	0.92 nominal at rated load
Displacement Power Factor (cosφ) near unity	(>0.98)
Switching on input supply L1, L2, L3	Maximum 2 times/min.

0 – 100% of supply
FC 301: 0.2 – 1000 Hz (0.25 – 75 kW) FC 302: 0 – 1000 Hz (0.25–75 kW) 0 – 800 Hz (90 – 1000 kW) 0 – 300 Hz (Flux mode)
Unlimited
0.01 – 3600 sec.

Note: 160% current can be provided for 1 minute. Higher overload rating is achieved by oversizing the drive.

Digital inputs	
Programmable digital inputs	FC 301: 4 (5) / FC 302: 4 (6)
Logic	PNP or NPN
Voltage level	0 – 24 V DC

Note: One/two digital inputs can be programmed as digital output for FC 301/FC 302

. rotal orie, tiro algital inputs carroe programmed as alg	
Analogue inputs	
Number of analogue inputs	2
Modes	Voltage or current
Voltage level	FC 301: 0 to +10 V FC 302: -10 to +10 V (scaleable)
Current level	0/4 – 20 mA (scaleable)
Pulse/encoder inputs	
Programmable pulse/encoder inputs	FC 301: 1/FC 302: 2
Voltage level	0 – 24 V DC (PNP positive logic)
Digital output*	
Programmable digital/pulse outputs	FC 301: 1/FC 302: 2
Voltage level at digital/frequency output	0 – 24 V
Analogue output*	
Programmable analogue outputs	1
Current range	0/4 – 20 mA
Relay outputs*	
Programmable relay outputs	FC 301: 1/FC 302: 2
Cable lengths	
Max. motor cable lengths	FC 301: 50 m/FC 302: 150 m (screened/armoured) FC 301: 75 m/FC 302: 300 m (unscreened/unarmoured)

^{*}More analogue and digital inputs/outputs can be added by options

VLT® AutomationDrive

Current and power ratings

				T2 20	00 – 24	0 V					T4/	Г5 380 – 4	80/50	0 V				
	k'	W	An	np.	20	_	55	99	Amp	o. HO	Amp	o. NO	00	20	_	54	55	99
FC 300	НО	NO	НО	NO	IP 2	IP 21	IP 5	IP 6	≤440 V	>440 V	≤440 V	>440 V	IP 0	IP 2	IP 21	IP 5	IP 5	IP 6
PK25	0.	25	1	.8														
PK37	0.	37	2	.4					1.3	1.2	1.3	1.2						
PK55	0.	55	3	.5	A1*/A2				1.8	1.6	1.8	1.6		A1*/A2				
PK75	0.	75	4	.6	*,	A2			2.4	2.1	2.4	2.1		*.				
P1K1	1	.1	6	.6			A5	A5	3	2.7	3	2.7			A2		A5	A5
P1K5	1.	.5	7	.5					4.1	3.4	4.1	3.4						
P2K2	2	.2	10	0.6	A2				5.6	4.8	5.6	4.8		A2				
P3K0		3	12	2.5	A3	А3			7.2	6.3	7.2	6.3						
P3K7	3	.7	16	5.7	AS	A3												
P4K0	4	.0							10	8.2	10	8.2		A2	A2			
P5K5	5.5	7.5	24.2	30.8	B3	B1	B1	B1	13	11	13	11		A3	А3		A5	A5
P7K5	7.5	11	30.8	46.2	D3	ы	D1	D1	16	14.5	16	14.5		۸5	٨٥			
P11K	11	15	46.2	59.4	B4	B2	B2	B2	24	21	32	27		В3	B1		B1	B1
P15K	15	18	59.4	74.8	D-T				32	27	37.5	34			Di		D1	DI
P18K	18	22	74.8	88	C3	C1	C1	C1	37.5	34	44	40			B2		B2	B2
P22K	22	30	88	115					44	40	61	52		B4	DZ		DZ.	UZ.
P30K	30	37	115	143	C4	C2	C2	C2	61	52	73	65						
P37K	37	45	143	170	C-1	CZ	CZ	CZ	73	65	90	80		C3	C1		C1	C1
P45K	45	55							90	80	106	105						
P55K	55	75							106	105	147	130		C4	C2		C2	C2
P75K	75	90							147	130	177	160		<u> </u>	CZ		<u> </u>	
									400 V	≥460 V	400 V	≥460 V						
P90K	90	110							177	160	212	190	D3		D1	D1		
P110	110	132							212	190	260	240						
P132	132	160							260	240	315	302						
P160	160	200							315	302	395	361	D4		D2	D2		
P200	200	250							395	361	480	443						
P250	250	315							480	443	600	540						
P315	315	355							600	540	658	590	E2		E1	E1		
P355	355	400							658	590	745	678						
P400	400	450							695	678	800	730						
P450	450	500							800	730	880	780				20		
P500	500	560							880	780	990	890			F1/F3	F1/F3		
P560	560	630							990	890	1120	1050			ш	ш		
P630	630	710							1120	1050	1260	1160						
P710	710	800							1260	1160	1460	1380			F2/F4	F2/F4		
P800	800	900							1460	1380	1720	1530			ш	ш		
P900	900	1000																
P1M0	1000	1200																

F3 is a F1 frame with options cabinet; F4 is a F2 frame with options cabinet

IP 00/Chassis	IP 20/Chassis	IP 21/NEMA Type 1	With upgrade kit	IP 54/NEMA Type 12	IP 55/NEMA Type 12	IP 66/NEMA Type 4X

			T6 525 – 600 V							T7 525 – 690 V							
	kW		Amp	. HO	Amp	o. NO			10	ر.	Amp	o. HO	Amp	o. NO	00	_	55
FC 300	НО	NO	≤550 V	>550 V	≤550 V	>550 V	IP20	IP21	IP55	IP66	550 V	690 V	550 V	690 V	P 0	IP21	IP 54/55
PK25	0.	25															
PK37	0.	37															
PK55	0.	55															
PK75	0.	75			1.8	1.7											
P1K1	1	.1			2.6	2.4											
P1K5	1.	.5			2.9	2.7	А3	А3	A5	A5							
P2K2	2	.2			4.1	3.9											
P3K0	3	3			5.2	4.9											
P3K7	3	.7															
P4K0	4	.0			6.4	6.1											
P5K5	5.5	7.5			9.5	9	А3	А3	A5	A5							
P7K5	7.5	11			11.5	11											
P11K	11	15	19	18	23	22	D.S.	D1	D1	D1	14	13	19	18			
P15K	15	18	23	22	28	27	В3	B1	B1	B1	19	18	23	22		DO	D2
P18K	18	22	28	27	36	34		DO			23	22	28	27		B2	B2
P22K	22	30	36	34	43	41	В4	B2	B2	B2	28	27	36	34			
P30K	30	37	43	41	54	52					36	34	43	41			
P37K	37	45	54	52	65	62		C1	C1	C1	43	41	54	52			
P45K	45	55	65	62	87	83	C3				54	52	65	62		C2	C2
P55K	55	75	87	83	105	100	- ·	66			65	62	87	83			
P75K	75	90	105	100	137	131	C4	C2	C2	C2	87	83	105	100			
P90K	90	110									113	108	137	131			
P110	110	132									137	131	162	155	D3	D1	D1
P132	132	160									162	155	201	192			
P160	160	200									201	192	253	242			
P200	200	250									253	242	303	290	D.4	D2	Da
P250	250	315									303	290	360	344	D4	D2	D2
P315	315	355									360	344	418	400			
P355	355	400									395	380	470	450	F-2	F4	F4
P400	400	450									429	410	523	500	E2	E1	E1
P450	450	500															
P500	500	560									523	500	596	570		F4	5 4
P560	560	630									596	570	630	630	E2	E1	E1
P630	630	710									659	630	763	730			
P710	710	800									763	630	730	850		F1/F3	F1/F3
P800	800	900									889	730	850	945		ш	ш
P900	900	1000									988	850	945	1060		F4	4
P1M0	1000	1200									1108	945	1060	1260		F2/F4	F2/F4

Dimensions [mm]

	A1	A2	А3	A5	B1	B2	В3	В4	C 1	C2	C 3	C4	D1	D2	D3	D4	E1	E2	F1	F2	F3	F4
Н	200	26	58	420	480	650	399	520	680	770	550	660	1209	1589	1046	1327	2000	1547		22	04	
W	75	90	130		242		165	230	308	370	308	370	42	20	40	8(600	585	1400	1800	2000	2400
D	207	20)5	195	26	50	249	242	310	335	33	33	38	30	37	75	494	498		60	16	
H+		37	75				475	670			755	950										
H+ W+		90	130				165	255			329	391										

 $H\, and\, W\, dimensions\, are\, with\, back-plate.\, H+\, and\, W+\, are\, with\, IP\, upgrade\, kit.\, D\, dimensions\, are\, without\, option\, A/B.$

VLT® 2800 Series

The VLT® 2800 series has been developed for the low power market. The drive is extremely compact and prepared for side-by-side mounting. The concept is modular with a power module and a control module.

The VLT® 2800 series is designed for stable operation in industrial environments.



- The perfect solution for:Conveyors, centrifuges, dosing pumps, compressors
 Special applications like cutting
- machines with constant speed, and packaging machines with a need for high precision.

Power range

1/3 x 200 – 240 V.................0.37 – 3.7 kW 3 x 380 - 480 V................ 0.55 - 18.5 kW

With 160% overload torque (normal overload)

Features	Benefits						
Automatic Motor Tuning	 Ensure optimal match between drive and motor Increasing performance 						
PID-controller	 Optimum process control 						
Interrupt start/stop	 High repeatability of positional accuracy 						
Dry run detection	 No need for specific detection equipment 						
Fieldbus communication	 Allows for control and surveillance of the drives from a PC or a PLC Profibus and DeviceNet are available 						
Reliable	Maximum up-time						
Built-in RFI filter	 Compliance with the EMC standard EN 55011 1A 						
• Enhanced sleep mode	Excellent control for shutting down the pump at low flow						
• Max. ambient temperature 45° C without derating	 No external cooling or oversizing necessary 						
User-friendly	Save commissioning and operating cost						
• Quick Menu	Easy to use						
Pipe Fill mode	Prevents water hammering						
• Fieldbus communication	 Allows for control and surveillance of the drives from a PC or a PLC Profibus and DeviceNet are available 						

PC software tools

• MCT 10

 Ideal for commissioning and servicing the drive

MCT 31

- Harmonics calculations tool

RFI filter

The RFI filter ensures that the frequency converter will not disrupt other electrical components that are connected to the mains and might cause operating disruption.

By fitting an RFI 1B filter module between the mains supply and the VLT® 2800, the solution complies with the EMC norm EN 55011-1B.

		Power	Input cu	ırrent		
Mains	Туре	P _{N,M} [kW]	I _{INV} [A]	I լո [Á]		
	2803	0.37	2.2	5.9		
>	2805	0.55	3.2	8.3		
1 x 220-240 V	2807	0.75	4.2	10.6		
 20-:	2811	1.1	6.0	14.5		
× 2;	2815	1.5	6.8	15.2		
Ê	2822*	2.2	9.6	22.0		
	2840*	3.7	16.0	31.0		
	2803	0.37	2.2	2.9		
>	2805	0.55	3.2	4.0		
240	2807	0.75	4.2	5.1		
0	2811	1.1	6.0	7.0		
3 x 200-240 V	2815	1.5	6.8	7.6		
ñ	2822	2.2	9.6	8.8		
	2840	3.7	16.0	14.7		
	2805	0.55	1.7	1.6		
	2807	0.75	2.1	1.9		
	2811	1.1	3.0	2.6		
_	2815	1.5	3.7	3.2		
30	2822	2.2	5.2	4.7		
4	2830	3.0	7.0	6.1		
380	2840	4.0	9.1	8.1		
3 x 380-480 V	2855	5.5	12	10.6		
***	2875	7.5	16	14.9		
	2880	11.0	24	24.0		
	2881	15.0	32	32.0		
	2882	18.5	37.5	37.5		

^{*} Not available with RFI filter

Specifications

Mains supply (L1, L2, L3)	
Supply voltage	200-240 V ±10%, 380-480 V ±10%
Supply frequency	50/60 Hz
Displacement Power Factor (cos φ) near unity	(> 0.98)
Switching on input supply L1, L2, L3	1–2 times/min.

Output data (U, V, W)	
Output voltage	0-100% of supply
Switching on output	Unlimited
Ramp times	1–3600 sec.
Closed loop	0–132 Hz

Digital inputs	
For start/stop, reset, thermistor, etc.	5
Logic	PNP or NPN
Voltage level	0-24 VDC

Digital outputs	
No. of digital outputs	1

Analog inputs	
No. of analog inputs	2
Voltage level	-10 to +10 V (scaleable)
Current level	0/4 to 20 mA (scaleable)

Pulse inputs	
No. of pulse inputs	2
Voltage level	0-24 VDC (PNP positive logic)
Pulse input accuracy	(0.1–110 kHz)

r alse input accuracy	(011 1101012)
Analog outputs	
Programmable analog outputs	1
Current range at analog output	0/4–20 mA

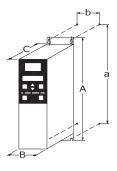
Relay outputs	
No. of relay outputs	1

Fieldbus communication

RS485

Ambient temperature

50°C



Cabinet sizes [mm]

Height				
	Α	В	C	D
Α	200	267.5	267.5	505
a	191	257	257	490
	Width			
В	75	90	140	200
b	60	70	120	120
Depth				
C	168	168	168	244



VLT® Micro Drive

The VLT® Micro Drive is a general purpose drive that can control AC motors up to 22 kW. It's a small drive with maximum strength and reliability.

RoHS compliant

The VLT® Micro Drive is manufactured with respect for the environment, and it complies with the RoHS Directive.



The perfect match for:

- Industrial appliances
- HVAC applications
- OEM

Power range:

1 phase 200 – 240 V AC 0.18 – 2.2 kW 3 phase 200 – 240 V AC 0.25 – 3.7 kW 3 phase 380 – 480 V AC 0.37 – 22 kW

Features	Benefits
User friendly	
Minimum commissioning	Saves time
• Mount – connect – go!	Minimum effort - minimum time
 Copy settings via local control panel 	 Easy programming of multiple drives
Intuitive parameter structure	Minimal manual reading
 Complies with VLT® software 	 Saves commissioning time
Self-protecting features	Lean operation
 Process PI-controller 	 No need for external controller
Automatic Motor Adaptation (AMA)	Exploits motor's full potential
• 150% motor torque up to 1 minute	 Plenty of brake-away and acceleration torque
Flying start (catch a spinning motor)	Doesn't trip when started on a spinning (freewheeling) motor
• Electronic Thermal Relay (ETR)	Replaces external motor protection
Precise stop function	Lean production – more up-time
Smart Logic Controller	Often makes PLC unnecessary
Built-in RFI filter	Saves cost and space
Energy saving	Less operation cost
• Energy efficiency 98%	Minimises heat loss
	<u> </u>
• Energy efficiency 98%	Minimises heat loss
Energy efficiency 98% Automatic Energy Optimisation (AEO)	Minimises heat lossSaves 5-15% energy in HVAC applications
Energy efficiency 98% Automatic Energy Optimisation (AEO) Reliable	 Minimises heat loss Saves 5-15% energy in HVAC applications Maximum uptime
Energy efficiency 98% Automatic Energy Optimisation (AEO) Reliable Earth fault protection	 Minimises heat loss Saves 5-15% energy in HVAC applications Maximum uptime Protects the drive
Energy efficiency 98% Automatic Energy Optimisation (AEO) Reliable Earth fault protection Over temperature protection	 Minimises heat loss Saves 5-15% energy in HVAC applications Maximum uptime Protects the drive Protects the motor and drive
Energy efficiency 98% Automatic Energy Optimisation (AEO) Reliable Earth fault protection Over temperature protection Short circuit protection	 Minimises heat loss Saves 5-15% energy in HVAC applications Maximum uptime Protects the drive Protects the motor and drive Protects the drive
Energy efficiency 98% Automatic Energy Optimisation (AEO) Reliable Earth fault protection Over temperature protection Short circuit protection Optimum heat dissipation	 Minimises heat loss Saves 5-15% energy in HVAC applications Maximum uptime Protects the drive Protects the motor and drive Protects the drive Longer lifetime
Energy efficiency 98% Automatic Energy Optimisation (AEO) Reliable Earth fault protection Over temperature protection Short circuit protection Optimum heat dissipation High quality electronics	 Minimises heat loss Saves 5-15% energy in HVAC applications Maximum uptime Protects the drive Protects the motor and drive Protects the drive Longer lifetime Low lifetime cost
 Energy efficiency 98% Automatic Energy Optimisation (AEO) Reliable Earth fault protection Over temperature protection Short circuit protection Optimum heat dissipation High quality electronics High quality capacitors 	 Minimises heat loss Saves 5-15% energy in HVAC applications Maximum uptime Protects the drive Protects the motor and drive Protects the drive Longer lifetime Low lifetime cost Tolerates uneven mains supply
 Energy efficiency 98% Automatic Energy Optimisation (AEO) Reliable Earth fault protection Over temperature protection Short circuit protection Optimum heat dissipation High quality electronics High quality capacitors All drives full load tested from factory 	 Minimises heat loss Saves 5-15% energy in HVAC applications Maximum uptime Protects the drive Protects the motor and drive Protects the drive Longer lifetime Low lifetime cost Tolerates uneven mains supply High reliability
Energy efficiency 98% Automatic Energy Optimisation (AEO) Reliable Earth fault protection Over temperature protection Short circuit protection Optimum heat dissipation High quality electronics High quality capacitors All drives full load tested from factory Dust resistant	 Minimises heat loss Saves 5-15% energy in HVAC applications Maximum uptime Protects the drive Protects the motor and drive Protects the drive Longer lifetime Low lifetime cost Tolerates uneven mains supply High reliability Optimised productivity
 Energy efficiency 98% Automatic Energy Optimisation (AEO) Reliable Earth fault protection Over temperature protection Short circuit protection Optimum heat dissipation High quality electronics High quality capacitors All drives full load tested from factory Dust resistant Tight enclosure 	Minimises heat loss Saves 5-15% energy in HVAC applications Maximum uptime Protects the drive Protects the motor and drive Protects the drive Longer lifetime Low lifetime cost Tolerates uneven mains supply High reliability Optimised productivity Increased lifetime

Coated PCB standard

For harsh environments.

Power options

Danfoss Drives offers a wide range of external power options for use together with our drives in critical networks or applications:

Advanced Harmonic Filters:

For applications where reducing harmonic distortion is critical

PC software

• MCT 10

 Ideal for commissioning and servicing the drive including guided programming of cascade controller, real-time clock, smart logic controller and preventive maintenance.

• VLT Energy Box

 Comprehensive energy analysis tool, shows the drive payback time.

• MCT 31

Harmonics calculations tool.

Specifications

•	
Mains supply (L1, L2, L3)	
Supply voltage	1 x 200 – 240 V ± 10%, 3 x 200 – 240 V ± 10% 3 x 380 – 480 V ± 10%
Supply frequency	50/60 Hz
Displacement Power Factor (cos φ) near unity	(> 0.98)
Switching on input supply L1, L2, L3	1–2 times/min.
Output data (U, V, W)	
Output voltage	0-100% of supply voltage
Output frequency	0-200 Hz (VVC+ mode), 0-400 Hz (U/f mode)
Switching on output	Unlimited
Ramp times	0.05 – 3600 sec
Digital inputs	
Programmable inputs	5
Logic	PNP or NPN
Voltage level	0-24 V
Pulse inputs	
Programmable pulse inputs	1*
Voltage level	0-24 V DC (PNP positive logic)
Pulse input frequency	20-5000 Hz

* One of the digital inputs can be used for pulse inputs.		
Analog input		
Analog inputs	2	
Modes	1 current/1 voltage or current	
Voltage level	0 – 10 V (scaleable)	
Current level	0/4-20 mA (scaleable)	
Analog output		
Programmable analog outputs	1	
Current range at analog output	0/4-20 mA	
Relay outputs		
Programmable relay outputs	1 (240 VAC, 2 A)	
Approvals		
CE, C-tick, UL		

FC Protocol, Modbus RTU Ordering numbers

Fieldbus communication

		200 V	40	0 V	
Power [kW]	Current [I-nom.]	1 ph.	3 ph.	Current [l-nom.]	3 ph.
0.18	1.2	132F 0001			
0.25	1.5		132F 0008		
0.37	2.2	132F 0002	132F 0009	1.2	132F 0017
0.75	4.2	132F 0003	132F 0010	2.2	132F 0018
1.5	6.8	132F 0005	132F 0012	3.7	132F 0020
2.2	9.6	132F 0007	132F 0014	5.3	132F 0022
3.0				7.2	132F 0024
3.7	15.2		132F 0016		
4.0				9.0	132F 0026
5.5				12.0	132F 0028
7.5				15.5	132F 0030
11.0		rives from 1.5 kW built in brake cho		23.0	132F 0058
15.0	liave	Dane in Diake Cit	oppei	31.0	132F 0059
18.5				37.0	132F 0060
22.0				43.0	132F 0061



Cabinet sizes

(mounting flange incl.)

•		,	•		
[mm]	M1	M2	МЗ	M4	M5
Height	150	176	239	292	335
Width	70	75	90	125	165
Depth	148	168	194	241	248

+ 6 mm with potentiometer

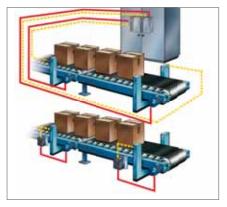
VLT® Decentral FCD 300

The VLT® Decentral FCD 300 is a complete frequency converter designed for decentral mounting. It can be mounted on the machine or wall close to the motor, or directly on the motor.

The VLT® Decentral FCD 300 comes in very robust enclosure, with a special painting treatment to withstand harsh environments and typical cleaning agents used in wash-down areas. Its design offers a smooth cleaning-friendly surface.

The decentral design reduces the need for central control panels and eliminates the need for space-consuming motor control cabinets. The need for long screened motor cables is significantly reduced.





Central Vs. Decentral concept



Robust cleaning-friendly surface



Hot pluggable LCP

The perfect solution for:

- Material handling in Food & Beverage and Industry
- Installations in wash-down areas
- · Widely distributed applications

Power range

0.37 - 3.3 kW, 3 x 380 - 480 V

Enclosure

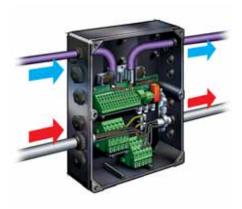
IP66/Type 4X (indoor)

Features	Benefits
User-friendly	Save commissioning and operating cost
 Adapts to any brand of motor and geared motor 	Easy and flexible installation
• Designed for power and fieldbus looping	Cable savings
Visible LEDs	Easy status check
Set-up and controlled through a remote control panel or fieldbus communication and dedicated MCT 10 set-up software	Easy commissioning
and dedicated mer to set up software	
Reliable	Maximum up-time
·	Maximum up-time • Easy cleaning; no dirt trap
Reliable • Special surface treatment as protection	•
 Reliable Special surface treatment as protection against aggressive environments Twin part design (installation box and 	• Easy cleaning; no dirt trap



Plug-and-drive

The bottom section contains maintenance-free Cage Clamp connectors and looping facilities for power and fieldbus cables. Once installed, commissioning and upgrading can be performed in no time by plugging in another control lid.



Flexible installation

The FCD 300 series facilitates internal power line and fieldbus looping. Terminals for 4 mm² power cables inside the enclosure allows connection of up to 10+ units.

Available options

- Service switch
- Connector for control panel
- M12 connectors for external sensors
- Han 10E motor connector
- Brake chopper and resistor
- 24 V external back up of control and communication
- External electromechanical brake control and supply

Specifications	
Mains supply (L1, L2, L3)	
Supply voltage	3 x 380/400/415/440/480 V ± 10%
Supply frequency	50/60 Hz
Max. imbalance on supply voltage	±2.0% of rated supply voltage
Switching on input supply	2 times/min.
Power Factor (cos φ)	0.9 /1.0 at rated load
Output data (U, V, W)	
Output voltage	0–100% of supply
Overload torque	160% for 60 sec.
Switching on output	Unlimited
Ramp times	0.02 - 3600 sec.
Output frequency	0.2 - 132 Hz, 1 - 1000 Hz
Digital inputs	
Programmable digital inputs	5
Voltage level	0-24 V DC (PNP positive logic)
Analog inputs	
Analog inputs	2 (1 voltage, 1 current)
Voltage level/Current level	0- ±10 V DC / 0/4-20 mA (scaleables)
Pulse inputs	
Programmable pulse inputs	2 (24 V DC)
Max. frequency	110 kHz (push-pull) / 5 kHz (open collector)
Analog output	
Programmable analog output	1
Current range	0/4–20 mA
Digital output	
Programmable digital/frequency output	1
Voltage/frequency level	24 V DC/10 kHz (max.)
Relay output	
Programmable relay output	1
Max. terminal load	250 V AC, 2 A, 500 VA
Fieldbus communication	
FC Protocol, Modbus RTU, Metasys N2	Built-in
Profibus DP, DeviceNet, AS-interface	Optional (integrated)
Externals	
Vibration test	1.0 g (IEC 60068)
Max. relative humidity	95 % (IEC 60068-2-3)
Ambient temperature	Max. 40°C (24 hour average max. 35°C)
Min. ambient temperature in full operation	0°C
Min. ambient temperature at reduced performance	-10°C
Approvals	CE, UL, C-tick, ATEX*
* Contact Danfoss for details	

^{*} Contact Danfoss for details

Technical data

VLT® Decentral FCD			305	307	311	315	322	330	335*
Output current	I _{INV (60s)} [A]	1.4	1.8	2.2	3.0	3.7	5.2	7.0	7.6
(3 x 380 – 480 V)	I _{MAX (60s)} [A]	2.2	2.9	3.5	4.8	5.9	8.3	11.2	11.4
Output power (400 V)	SINV [KVA]	1.0	1.2	1.5	2.0	2.6	3.6	4.8	5.3
Typical shaft output	$P_{M,N}[kW]$	0.37	0.55	0.75	1.1	1.5	2.2	3.0	3.3
Typical Shart output	P _{M,N} [HP]	0.5	0.75	1.0	1.5	2.0	3.0	4.0	5.0
Mechanical dimensions	Motor mounting	244 x 192 x 142				300 x 258 x 151			
HxWxD(mm)	Stand alone	300 x 192 x 145 367 x 258 x 154							154

^{*} t_{amb} max. 35° C

VLT® DriveMotor FCM 300

The VLT® FCM 300 Series is an integrated drive-motor solution which combines a VLT® frequency converter and a high standard quality motor in a single product.

The frequency converter is attached in place of the motor terminal box and it is no higher than the standard terminal box nor wider or longer than the motor.

Incorporated to a high standard quality motor, the VLT® DriveMotor FCM 300 is also available in a multitude of variants, individualised to meet customer requirements.

On the motor

The VLT® electronic motor control together with the motor totally eliminates motor cables and thereby minimises EMC problems. Heat from the drive is dissipated together with the motor heat.





All-in-one DriveMotor solution

· Thermal protection

• Straightforward EMC compliance



Flexible motor mounting

• Total motor-inverter protection

interferences

• No problem with electromagnetic

The perfect match for:

- · Air Handling Unit fan wheels
- Pumps
- Simple conveyors

Power range:

0.55 - 7.5 kW, 3 x 380 - 480 V

Enclosure:

IP55 (standard) IP65/IP66 (optional)

Motor type:

2-pole 4-pole

Mounting versions:

B03 foot

B03 foot **B05** flange

B35 foot + flange

B14 face

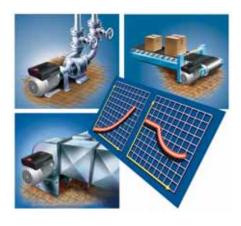
B34 foot + face

Features	Benefits
User-friendly	Save commissioning and operating cost
 Motor and drive perfectly matched to each other 	Saves commissioning time
 No panel space required – the DriveMotor is placed on the machine 	Saves space
 Flexible mounting – foot/flange/face/ foot-flange/foot-face 	Meets customer requirements
Retrofit without mechanical changes	Easy service
 Set-up and controlled through a remote control panel or fieldbus communication and dedicated MCT 10 set-up software 	• Easy commissioning
Reliable	Maximum up-time
Robust enclosure	Withstands harsh environments
No power cable length limitation	Increased flexibility



Control panel

A Local Control Panel is available for operating, setup and diagnostics. The LCP can be handheld or mounted in a panel front (IP65).



Sleep Mode

In Sleep Mode the motor will stop in a no load situation. When the load returns, the frequency converter will restart the motor.

Also available:

Forced ventilation

For constant operation at low speed without torque reduction.

Motor drain holes

For applications where formation of condensate water might occur.

Sensorless Pump Control – OEM version. Offers precise pressure (head) control without using a pressure transmitter.

Specifications	
Mains supply (L1, L2, L3)	
Supply voltage	3 x 380/400/415/440/460/480V ±10%
Supply frequency	50/60 Hz
Power factor (cos φ)	Max. 0.9/1.0 at rated load
Max. imbalance of supply voltage	±2% of rated supply voltage
Switching on supply input	Once every 2 minutes
Control Characteristics (frequency converter)	
Frequency range	0 – 132 Hz
Overload torque	160% for 60 sec.
Resolution on output frequency	0.1%
System response time	30 msec. ±10 msec.
Speed accuracy	±15 RPM (open loop, CT mode, 4-pole motor 150 – 1500 RPM)
Digital inputs	
Programmabel digital inputs	4
Voltage level	0 – 24 V DC (PNP positive logic)
Analog inputs	
Analog inputs	2 (1 voltage, 1 current)
Voltage/current level	0 – 10 V DC / 0/4 – 20 mA (scaleables)
Pulse input	
Programmable pulse input	1 (24 V DC)
Max. frequency	70 kHz (push-pull) / 8 kHz (open collector)
Analog/digital output	
Programmable analog/digital output	1
Current/voltage range	0/4 – 20 mA / 24 V DC
Relay output	
Programmable relay output	1
Max. terminal load	250 V AC, 2 A, 500 VA
Fieldbus communication	
FC Protocol, Modbus RTU	Built-in
Profibus DP	Optional (integrated)
Externals	
Vibration test	1.0 g (IEC 60068)
Max. relative humidity	95% (IEC 60068-2-3)
Max. relative numbers	23 /0 (IEC 00000 Z 3)
Ambient temperature	Max. 40° C (24 hour average max. 35° C)
· ·	· ·

Technical Data

FCM	305	307	311	315	322	330	340	355	375
Motor output									
[HP]	0.75	1.0	1.5	2.0	3.0	4.0	5.0	7.5	10.0
[kW]	0.55	0.75	1.1	1.5	2.2	3.0	4.0	5.5	7.5
Motor torque									
2-pole [Nm] 1)	1.8	2.4	3.5	4.8	7.0	9.5	12.6	17.5	24.0
4-pole [Nm] 2)	3.5	4.8	7.0	9.6	14.0	19.1	25.4	35.0	48.0
Frame size									
[mm]	80	80	90	90	100	100	112	132	132
Input current [A] 380 V									
2-pole	1.5	1.8	2.3	3.4	4.5	5.0	8.0	12.0	15.0
4-pole	1.4	1.7	2.5	3.3	4.7	6.4	8.0	11.0	15.5
Input current [A] 480 V									
2-pole	1.2	1.4	1.8	2.7	3.6	4.0	6.3	9.5	11.9
4-pole	1.1	1.3	2.0	2.6	3.7	5.1	6.3	8.7	12.3

1) at 400 V, 3000 RPM, 2) at 400 V, 1500 RPM

VLT® Soft Starter MCD 100

MCD 100 is a cost effective and extremely compact soft starter for AC motors.

A true "fit and forget" soft starter for DIN rail mount MCD 100 provides basic soft start and stop function.

- A robust semiconductor design

 selection can be based on motor power which ensures easy selection.
- Can be used for an almost unlimited number of starts per hour without derating.
- A universal control voltage (24-480 V AC/ V DC) – simplifies selection and keeps stock at a minimum.
- A "fit and forget" contactor design

 simplifies installation and reduces required panel space.
- Digitally controlled rotary switches

 secures precise settings and simplifies installation.
- Ratings for heavy duty as standard

 simplifies installation and reduces
 the risk of breakdown

Timed voltage ramp

- Micro Soft Start Controller for motors up to 11kW
- Extremely robust SCR design with heavy ratings as standard
- Unlimited number of starts per hour
- Contactor style design for easy selection, installation and commissioning

The perfect match for:

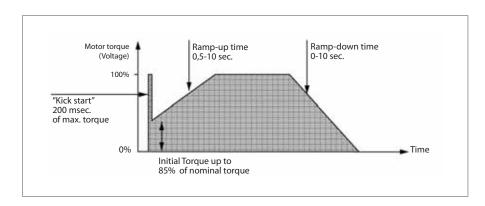
- Smaller compressors for example scroll or reciprocating compressors in air-conditioning units.
- Conveyor systems
- Pumps

Power range:

MCD 100-001	1,5	kW
MCD 100-007	'7,5	kW
MCD 100-011	11	kW

All sizes are rated for line voltage up to 600 V AC.





Features	Benefits
Small footprint and compact size	Saves panel space
 Selection can be based on motor power 	 Easy selection
Universal control voltage	Simplifies selectionKeeps stock at a minimum
• "Fit and forget" contactor design	Simplifies installationReduces required panel space
Reliable	Maximum up-time
 Robust semiconductor design 	Reliable operation
 Almost unlimited number of starts per hour without derating 	Prevents unauthorized changes
 Max. ambient temperature 50°C without derating 	No external cooling or oversizing necessary
User-friendly	Save commissioning and operating cost
Easy to install and use	Saves times
Digitally controlled rotary switches	 Secures precise settings and simplifies installation
• Easy DIN rail mounting for sizes up to 30 kW	Saves time and space

Specifications

Mains supply (L1, L2, L3)	
MCD 100	3 x 208 VAC ~ 600 VAC (+10% / -15%)
Supply frequency (at start)	45 Hz – 66 Hz
Control circuit (A1, A2)	
MCD 100	24 – 480 VAC/VDC (-15% +10%)
Environmental	
Degree of protection MCD 100	IP 20
Operating temperatures	-5° C/+40° C (60° C with de-rating)
Pollution Degree	Pollution Degree 3
EMC Emission	
Equipment class (EMC)	Class A
1. 1	Class A
Conducted radio frequency emission	Class A
	< 90 dB (μV)
Conducted radio frequency emission	
Conducted radio frequency emission 0.15 MHz – 0.5 MHz	< 90 dB (μV)
Conducted radio frequency emission 0.15 MHz – 0.5 MHz 0.5 MHz – 5 MHz	< 90 dB (μV) < 76 dB (μV)
Conducted radio frequency emission 0.15 MHz – 0.5 MHz 0.5 MHz – 5 MHz 5 MHz – 30 MHz	< 90 dB (μV) < 76 dB (μV)
Conducted radio frequency emission 0.15 MHz – 0.5 MHz 0.5 MHz – 5 MHz 5 MHz – 30 MHz Radiated radio frequency emission	< 90 dB (μV) < 76 dB (μV) 80-60 dB (μV)

This product has been designed for Class A equipment. Use of the product in domestic environments may cause radio interference, in wich case the user may be required to employ additional mitigation methods.

4 kV contact discharge, 8 kV air discharge
140 dB (μV)
4 kV line to earth
4 kV line to earth, 2 kV line to line
100 ms (at 40% nominal voltage)
Normal fuses: 25 A gL/gG
72 A2s
Normal fuses: 50 A gL/gG
1800 A2s
Normal fuses: 80 A gL/gG
6300 A2s
Max. 4 watts
2 watts/Ampere
UL508
IEC 60947-4-2



Model	Power size (kW)	Rated current (Amps)	Dimensions (mm) H x W x D	Approvals
	1.5	3 A: 5-5:10 (AC 53b)	102x22,5x124	
MCD100	7.5	15 A: 8-3: 100-3000 (AC 53a)	110x45x128	UL, CSA, CE
	11	25 A: 6-5:100-480 (AC 53a)	110x90x128	

VLT® Compact Starter MCD 200

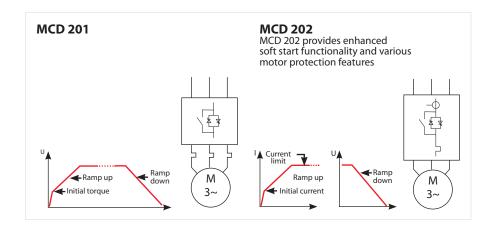
VLT® Compact Starter MCD 200 from Danfoss includes two families of soft starters in the power range from 7.5–110 kW.

The series offer easy DIN rail mounting for sizes up to 30 kW, 2-wire or 3-wire start/stop control and excellent starting duty $(4 \times I_e)$ for 6 seconds).

Heavy starting ratings at $4x I_e$ for 20 seconds.

Compatible with grounded delta power systems.





The perfect match for:

- Pumps
- Fans
- Compressors
- Mixers
- Conveyors

Power range:

7.5-110 kW

Features	Benefits
Small footprint and compact size	Saves panel space
• Built-in bypass	 Minimises installation cost and eliminates power loss Reduces heat build up. Savings in components, cooling, wiring and labor
Advanced accessoires	Allows enhanced functionality
 Advanced SCR Control Algorithms balances output waveform 	 Allowing more starts per hour, accepting higher load
Reliable	Maximum up-time
Essential motor protections (MCD 202)	Reduces overall project investment
 Max. ambient temperature 50° C without derating 	No external cooling or oversizing necessary
User-friendly	Save commissioning and operating cost
Easy to install and use	Saves time
• Easy DIN rail mounting for sizes up to 30 kW	Saves time and space

Soft Starter for motors up to 110 kWTotal motor starting solution

- Start, stop and protection features
- Local programming keypad and display

Optional:

- Modules for serial communication.
 - DeviceNet
 - Profibus
 - Modbus RTU
 - USB
- · Remote operator kit
- PC software
- Pump application module



Remote operator kit Remote Operator and display with 4-20 mA analogue output proportional to motor current (MCD 202) Serial communication: Modbus RTU, AS-i, Profibus and DeviceNet. PC-based MCD set-up software.

Specifications

Mains supply (l1, L2, L3)	
Supply voltage	3 x 200 VAC – 440 VAC or 3 x 200 – 575 VAC
Supply frequency	45 – 66 Hz
Control voltage	100 – 240 VAC 380 – 440 VAC 24 VDC/24 VAC

Control inputs	
Control inputs	Start, Stop Reset upsh button on the unit
Relay outputs	
Relay outputs	1 x main contactor 1 x programmable* (Trip or Run)

Protections, MCD 201	
	Phase sequence Supply fault Shorted SCR

Protections, MCD 202	
	Motor thermistor input Motor temperature – thermal model Phase imbalance Phase sequence Excess start time Supply fault Shorted SCR

LED indications	
Indications	Ready/Fault Run

Ambient operating temperature	
Ambient temperature	-5 to 60°C (above 40°C without derating)
Standards approvals	
Approvals	CE, UL, C-UL, CCC, C-tick



Cabinet sizes

Power range (400 V)	7–30 kW	37–55 kW	75–110 kW
Height [mm]	203	215	240
Width [mm]	98	145	202
Depth [mm]	165	193	214

VLT® Soft Starter MCD 500

VLT® Soft Starter MCD 500 is a total motor starting solution. Current transformers measure motor current and provide feedback for controlled motor ramp profiles.

AAC, the Adaptive Acceleration Control automatically employs the best starting and stopping profile for the application. Adaptive Acceleration Control means, that for each start and stop, the soft starter compares and adapts the process to the chosen profile fitting to the application.

The VLT® Soft Starter MCD 500 has a four line graphical display and a logic keypad making programming easy. Advanced setup is possible displaying operational status.

Three menu systems: Quick Menu, Application Setup and Main Menu provide optimum programming approach.

The perfect solution, also for more severe applications:

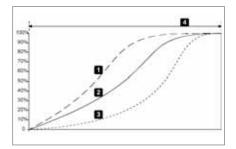
- Pumps
- Conveyors
- Fans
- Mixers
- Compressors
- Centrifuge
- Mill
- Saw
- And many more

Power range

21 – 1600 A, 7,5 – 800 kW (1,2 MW inside Delta Connection) Versions for 200 – 690 VAC



Features	Benefits
User friendly	
AAC Adaptive Acceleration Control	 Automatically adapts to the best starting and stopping profile for the application
 Adjustable bus bars allow for both top and bottom entry (360-1600 A, 160-800 kW) 	 Space saving, less cable cost and easy retrofitting
 DC injection braking distributed evenly over three phases 	 Less installation cost and less stress on the motor
• Inside Delta (6-wire connection)	 Smaller soft starter can be selected for the application
 Log Menus, 99 Events and Trip log provide information on events, trips and performance 	Eases analysis on the application
Auto Reset	Less down time
 Jog (slow-speed operation) 	 Application flexibility
Second-order thermal model	 Allows motors to be used to their full potential without damage from overloading
• Internal bypass contactors (21 – 215 A, 7,5 – 110 kW)	 Save space and wiring compared to external bypass Very little heat dissipates when running. Eliminates costly external fans, wiring or bypass contactors
Auto-start/stop clock	Application flexibility
Compact size – amongst the smallest in their class	 Saves space in cabinets and other application setups
• 4-line graphical display	 Optimum programming approach and setup for viewing operational status
• Multiple programming setup (Standard Menu, Extended Menu, Quick Set)	 Simplifies the programming, but still holding to maximum flexibility
Multiple (8) languages	Serving the whole world



Fully featured Soft Starter for motors up to 800 kW Total motor starting solution

- Advanced start, stop and protection features
- Adaptive Acceleration Control
- Inside Delta connection
- 4 line graphical display
- Multiple programming setup menus

Optional:

- Modules for serial communication:
 - DeviceNet
 - Profibus
 - Modbus RTU
 - USB
- · Remote operator kit
- PC software



Remote operation kit

- Start/stop, reset
- LED for start, run, trip
- Trip codes
- Current display
- Motor temperature display
- 4–20 mA output



Specifications

Mains supply (L1, L2, L3)	
MCD5-xxxx-T5	200 VAC ~ 525 VAC (± 10%)
MCD5-xxxx-T7	380 VAC \sim 690 VAC (\pm 10%) (earthed star supply system only)
MCD5-xxxx-T7	380 VAC ~ 600 VAC (± 10%) (inside delta connection)
Supply frequency (during start)	>45 Hz (50 Hz supply) or >55 Hz (60 Hz supply)
Supply frequency (during run)	>48 Hz (50 Hz supply) or >58 Hz (60 Hz supply)
Electronics control voltage	230 VAC (+10%/-15%) or 400 VAC (+10%/-15%)
Control voltage (A4 AF A6)	

Control voltage (A4, A5, A6)	
CV1 (A5, A6)	24 VAC/VDC (± 20%)
CV2 (A5, A6)	110~120 VAC (+10%/-15%)
CV2 (A4, A6)	220~240 VAC (+10%/-15%)
Mains frequency	50/60 Hz (± 10%)
Rated insulation voltage to earth	600 VAC
Rated impulse withstand voltage	4 kV
Form designation	Bypassed or continuous, semiconductor motor starter form 1

Short circuit capability	
Coordination with semiconductor fuses	Type 2
Coordination with HRC fuses	Type 1
MCD5-0021B to MCD5-0105B	Prospective current 10 kA
MCD5-0131B to MCD5-0245C	Prospective current 18 kA
MCD5-0360C to MCD5-0927C	Prospective current 85 kA
MCD5-1200C to MCD5-1600C	Prospective current 100 kA

Electromagnetic capability (compliant with EU Directive 89/336/EEC)				
EMC Emissions (Terminals 13 & 14)	IEC 60947-4-2 Class B and Lloyds Marine No. 1 Specification (up to MCD5-215B)			
EMC Immunity	IEC 60947-4-2			

	Outputs	
		10A @ 250 VAC resistive, 5A @ 250 VAC AC15 pf 0.3
	Programmable Outputs	
	Relay A (13, 14)	Normally open
	Relay B (21, 22, 24)	Changeover
	Relay C (33, 34)	Normally open
	Analog Output (07, 08)	0 – 20 mA or 4 – 20 mA (selectable)
	Maximum load	600 Ω (12 VDC @ 20 mA) (accuracy \pm 5%)
	24 VDC Output (16,08) Maximum load	200 mA (accuracy ± 10%)

Environmental	
Protection MCD5-0021B ~ MCD5-0105B	IP 20 & NEMA, UL Indoor Type 1
Protection MCD5-0131B ~ MCD5-1600C	IP 00, UL Indoor Open Type
Operating temperature	-10° C to 60° C, above 40° C with derating
Storage temperature	-25°C to +60°C
Operating Altitude	0 – 1000 m, above 1000 m with derating
Humidity	5% to 95% Relative Humidity
Pollution degree	Pollution Degree 3

Pollution degree	Pollution Degree 3
Heat Dissipation	
During start	4.5 watts per ampere

Dimensions

Current rating [A]	Weight [kg]	Hight [mm]	Width [mm]	Debth [mm]
21, 37, 43 and 53	4.2			
68	4.5	295	295 150	183
84, 89 and 105	4.9			
131, 141, 195 and 215	14.9	438	275	250
245	23.9	460	390	279
360, 380 and 428	50.1	689	430	302
595, 619, 790 and 927	53.1	009	430	302
1200, 1410 and 1600	120	856	585	364

VLT® Harmonic Filter AHF 005/010

The Danfoss AHF 005 and AHF 010 are advanced harmonic filters, not to be compared with traditional harmonic trap filters. The Danfoss harmonic filters have been specially designed to match the Danfoss frequency converters.

By connecting the Danfoss harmonic filters AHF 005 or AHF 010 in front of a Danfoss frequency converter, the harmonic current distortion generated back to the mains is reduced to a minimum.

Calculation Software

Danfoss has created a PC based program MCT31 for calculation of harmonics with different principles for suppression. It can calculate the harmonics for danfoss frequency converters depending on actual system (transformer, cables, other loads, etc.)



Product range

Line Voltage

- 380 415 V AC (50 Hz)
- 380 415 V AC (60 Hz)
- 440 480 V AC (60 Hz)
- 500 525 V (50Hz)
- 690 V (50 Hz)

Filter current

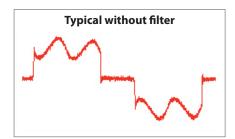
- 10 A 370 A
- (Modules can be paralleled for higher power)

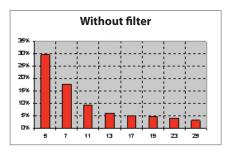
Enclosure degree

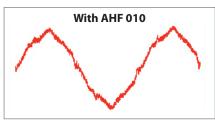
• IP 20

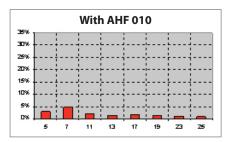
Features	Benefits
User-friendly	
Small compact housing	 Fits into a panel
Easy to use in retrofit applications	High flexibility
 One filter module can be used for several frequency converters 	• Lowers system cost
 Complies with IEEE 519-1992 and stage 1 of EN 61000-3-12 	Installation in harsh environments
Easy commissioning	 No adjustment necessary
No routine maintenance required	 No running expenses
Efficient	
AHF 005 reduces the total harmonic current distortion to 5%	Reduces transformer load
• AHF 010 reduces the total harmonic current distortion to 10%	Reduces transformer load
 Low filter losses 	 High efficiency (> 0.98)
	-

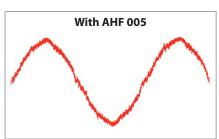
Current and Distortion Spectrum at Full Load

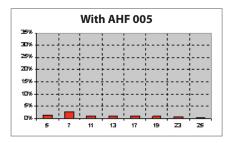












Specifications

Line voltage	±10%
Frequency	+/- 5%
Overload current	160% for 60 s
Efficiency	0.98
True power factor	0.80 @ 50% load 0.99 @ 100% load 1.0 @ 150% load
Ambient temperature	5°C – 40°C without derating

Ordering numbers

	380 V – 415 V					
IAHEN	Typical motor		AHF 005		AHF 010	
IATIT,IN	kW	HP	50 Hz	60 Hz	50 Hz	60 Hz
10 A	4, 5.5	6	175G6600	130B2540	175G6622	130B2541
19 A	7.5	10, 15	175G6601	130B2460	175G6623	130B2472
26 A	11	20	175G6602	130B2461	175G6624	130B2473
35 A	15, 18.5	25, 30	175G6603	130B2462	175G6625	130B2474
43 A	22	40	175G6604	130B2463	175G6626	130B2475
72 A	30, 37	50, 60	175G6605	130B2464	175G6627	130B2476
101 A	45, 55	75	175G6606	130B2465	175G6628	130B2477
144 A	7.5	100	175G6607	130B2466	175G6629	130B2478
180 A	90	125	175G6608	130B2467	175G6630	130B2479
217 A	110	150	175G6609	130B2468	175G6631	130B2480
289 A	132, 160	200	175G6610	130B2469	175G6632	130B2481
324 A	160	250	175G6611	130B2470	175G6633	130B2482
370 A	200	300	175G6688	130B2471	175G6691	130B2483
434 A	250		2 x 175G6609		2 x 175G6631	
506 A	250	350	175G6609 + 175G6610	130B2468 + 130B2469	175G6631 + 175G6632	130B2480 + 130B2481
578 A	315	450	2 x 175G6610	2 x 130B2469	2 x 175G6632	2 x 130B2481
613 A	350		175G6610 + 175G6611		175G6632 + 175G6633	
648 A	355	500	2 x 175G6611	2 x 130B2470	2 x 175G6633	2 x 130B2482

	440 V – 480 V		
IAHF,N	Typical motor used (HP)	AHF 005	AHF 010
19 A	10, 15	175G6612	175G6634
26 A	20	175G6613	175G6635
35 A	25, 30	175G6614	175G6636
43 A	40	175G6615	175G6637
72 A	50, 60	175G6616	175G6638
101 A	75	175G6617	175G6639
144 A	100, 125	175G6618	175G6640
180 A	150	175G6619	175G6641
217 A	200	175G6620	175G6642
289 A	250	175G6621	175G6643
324 A	300	175G6689	175G6692
370 A	350	175G6690	175G6693
506 A	450	175G6620 + 175G6621	175G6642 + 175G6643
578 A	500	2 x 175G6621	2 x 175G6643

	500 – 525 V			
IAHF,N	Typical motor used (kW)	AHF 005	AHF 010	
10 A	4, 5.5	175G6644	175G6656	
19 A	7.5, 11	175G6645	175G6657	
26 A	15, 18.5	175G6646	175G6658	
35 A	22	175G6647	175G6659	
43 A	30	175G6648	175G6660	
72 A	37, 45	175G6649	175G6661	
101 A	55, 75	175G6650	175G6662	
144 A	90, 110	175G6651	175G6663	
180 A	132	175G6652	175G6664	
217 A	160	175G6653	175G6665	
289 A	200	175G6654	175G6666	
324 A	250	175G6655	175G6667	
434 A	315	2 x 175G6653	2 x 175G6665	
469 A	355	175G6652 + 175G6654	175G6664 + 175G6666	
578 A	400	2 x 175G6654	2 x 175G6666	

	690 V		
IAHF,N	Typical motor used (kW)	AHF 005	AHF 010
43 A	37, 45	130B2328	130B2293
72 A	55, 75	130B2330	130B2295
101 A	90	130B2331	130B2296
144 A	110, 132	130B2333	130B2298
180 A	160	130B2334	130B2299
217 A	200	130B2335	130B2300
289 A	250	130B2331 + 130B2333	130B2301
324 A	315	130B2333 + 130B2334	130B2302
370 A	400	130B2334 + 130B2335	130B2304

VLT® Power Option Sine-Wave filter

Sine-wave output filters are low-pass filters that suppress the switching frequency component from the drive and smooth out the phase-to-phase output voltage of the drive to become sinusoidal. This reduces the motor insulation stress and bearing currents.

By supplying the motor with a sinusoidal voltage waveform, the switching acoustic noise from the motor is also eliminated.

Thermal losses and bearing currents

The sinusoidal voltage supply to the motor reduces hysteresis thermal losses in the motor. Since the motor insulation lifetime is dependent on the motor temperature, the sine-wave filter prolongs the lifetime of the motor.

The sinusoidal motor terminal voltage from the sine-wave filter furthermore has the advantage of suppressing any bearing currents in the motor. This reduces the risk of flash-over in the motor bearings and thereby also contributes to extended motor lifetime and increased service intervals.



Quality and Design

All filters are designed and tested for operation with the VLT® Automation-Drive FC 302, VLT® AQUA Drive FC 202, and the VLT® HVAC Drive FC 102. They are rated for the nominal switching frequency of the VLT® FC series and therefore no derating of the drive is needed.

The enclosure is designed to match the look and quality of the VLT® FC-series drives.

Advantages

- Compatible with all control principles including flux and VVC+
- Parallel filter installation is possible for applications in the high power range

The perfect solution for:

- Applications with older motors
- Aggressive environments
- Applications with frequent braking
- 690 V applications with general purpose motors
- Motor cable length above 150 metres

Range

3 x 200 – 500 V, 2.5 – 1,200 A 3 x 525 – 690 V, 13 – 1,320 A

Enclosures

IP00 and IP20 enclosure in the entire power range

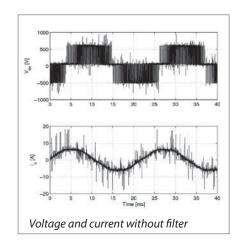
Mounting

- Side by side mount with the drive up to 75 A
- Filters wall mounted up to 75 A and floor mount above

Features Benefits

- Supplies the motor with a sinusoidal voltage waveform
- Eliminates over-voltages and voltage spikes caused by cable reflections
- Reduces electromagnetic interference by eliminating pulse reflection caused by current ringing in the motor cable. This allows the use of unshielded motor cables in some applications.
- Eliminates acoustic noise in motor
- · Reduces high frequent losses in motor

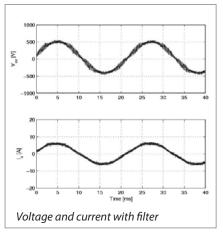
- Prevents flashover in motor windings
- Protects the motor insulation against premature aging
- Trouble-free operation
- Noiseless motor operation
- Prolongs service interval of motor

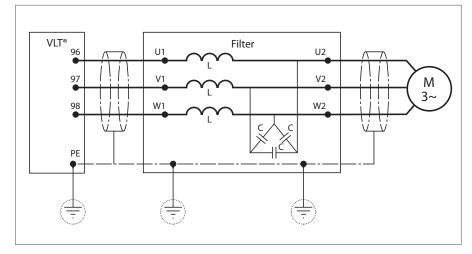


Specifications

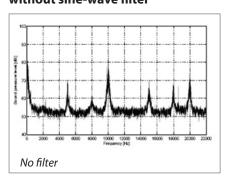
Voltage rating	3 x 200 – 500 V and 3 x 525 – 690 V
Nominal current I _N @ 50 Hz	2.5 – 1200 A for higher power modules can be paralleled
Motor frequency	0 – 60 Hz without derating 100/120 Hz (up to 10 A) with derating
Ambient temperature	-25° to 45°C without derating
Min. switching frequency	f _{min} 1,5 kHz – 5 kHz depending on filter type
Max. switching frequency	f _{max} 8 kHz
Overload capacity	160% for 60 sec every 10 min.
Enclosure degree	IP00 and IP20
Approvals	CE, UL

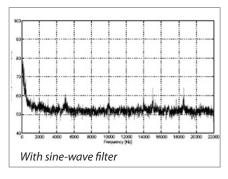
Connection diagram





Relative sound pressure measurements from the motor with and without sine-wave filter





	Currents		Cabinet	Dimensions		
	500 V [A]	690 V [A]		Height [mm]	Width [mm]	Depth [mm]
	2.5-4.5		A1	181	75	205
20]	8-10		A2	246	90	205
P 2			A3	246	120	205
E E	17		A4	246	130	205
2	24		B1	260	150	260
Wall Mount	38	13	B2	380	150	260
a=			В3	285	170	260
3	48		B4	460	170	260
	62-75		B5	540	170	260
			F1	463	610	440
21]	115-180	28-115	F2	522	640	500
[IP 2			F3	522	670	500
			F4	602	740	550
Ĭ			F5	602	770	550
ž	260-480	165-260	F6	782	910	650
Floor Mount			F7	856	1150	860
Ē	660-1200	303-940	F8	1152	1260	800
		1320	F9	1302	1304	860

VLT® Power Options dU/dt filter

dU/dt filters reduce the dU/dt values on the motor terminal phase-to-phase voltage – an important issue for short motor cables.

dU/dt filters are differential-mode filters which reduce motor terminal phase-to-phase peak voltages spikes and reduce the rise time to a level that lowers the stress on the insulation of motor windings.

Compared to sine-wave filters, the dU/dt filters have a cut-off frequency above the switching frequency. They are smaller, weigh less and have a lower price compared to sine-wave filters. The voltage at the motor terminals is still PWM pulse shaped, but the rise time and Upeak are reduced.

Furthermore, because of the smaller inductance and capacitance, the dU/dt filters introduce a negligible reactance between inverter and motor and are therefore suitable for high dynamic applications.

Superior compared to output chokes

Output chokes cause undamped oscillations at the motor terminals which increase the risk of double pulsing and over-voltages higher than twice the DC link voltage.

The dU/dt filters are low-pass L-C filters with a well defined cut-off



frequency. Therefore the ringing oscillations at the motor terminals are damped and there is a reduced risk of double pulsing and voltage peaks.

Quality and Design

All dU/dt filters are designed and tested for operation with the VLT® AutomationDrive FC 302, VLT® AQUA Drive FC 202, and the VLT® HVAC Drive FC 102. They are designed to match the look and quality of the VLT® FC series drives.

Advantages

- Compatible with all control principles, including flux and WC+
- Parallel filter installation is possible for applications in the high power range

The perfect solution for:

- Applications with short motor cables (up to 150 m)
- Applications with older motors
- Aggressive environments
- · Applications with frequent braking

Range

3 x 200 – 500 V, 24 – 2300 A 3 x 525 – 690 V, 28 – 1350 A

Enclosures

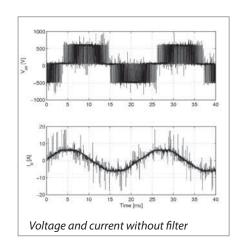
IP 00 and IP 20 enclosure in the entire power range.

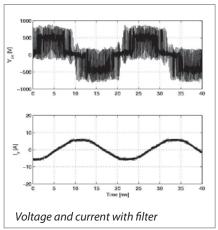
Mounting

- Side by side mounting with the drive
- Filters wall mounted up to 115 A and floor mounted above that size

Features Benefits

- Reduces dU/dt stresses
- Lowers the magnetic interference propagation on surrounding cables and equipment
- Low voltage drop makes dU/dt filters the ideal solution for highly dynamic applications with flux vector regulation
- Increases motor service interval
- Trouble-free operation
- Small size and cost compared to sine-wave filters

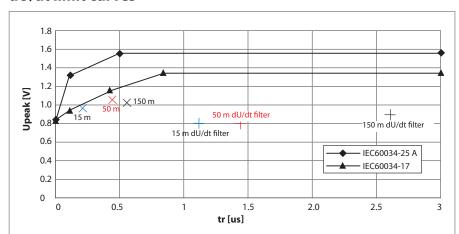




Specifications

Voltage rating	3 x 200 – 500 V and 3 x 525 – 690 V
Nominal current I _N @ 50 Hz	11 – 1200 Amp for higher power modules can be paralleled
Motor frequency	0 – 60 Hz without derating 100/120 Hz (up to 10 A) with derating
Ambient temperature	-25° to 45° C without derating
Min. switching frequency	f _{min} 1,5 kHz – 4 kHz depending on filter type
Max. switching frequency	f _{max} 8 kHz
Mounting	Side-by-side (up to 115 A)
Overload capacity	160% for 60 sec every 10 min.
Enclosure degree	IP 00 and IP 20
Approvals	CE, UL

dU/dt limit curves



The dU/dt value decreases with the motor cable length whereas the peak voltage increases. Therefore it is recommended to use sine-wave filters in installations with motor cable lengths above 150 m.

	Currents		Cabinet	Dimensions		
	500 V [A]	690 V [A]		Height [mm]	Width [mm]	Depth [mm]
			A1	181	75	205
20]			A2	246	90	205
P 2	24	28	A3	246	120	205
=			A4	246	130	205
5			B1	260	150	260
Wall Mount			B2	380	150	260
= a	45-110	45-115	В3	285	170	260
			B4	460	170	260
			B5	540	170	260
	182-500		F1	463	610	440
21]			F2	522	640	500
[IP 2		165-630	F3	522	670	500
	750		F4	602	740	550
Ĕ	910	530	F5	602	770	550
ž			F6	782	910	650
Floor Mount		765-1350	F7	856	1150	860
正	1500-2300		F8	1152	1260	800
			F9	1302	1304	860

VLT® Motion Control Tool MCT 10

Setup software provides easy control of details as well as a general overview of drive systems, large or small. The tool handles all drives related data.

More efficient service organization

- Scope & logging: analyse problems easily
- Read out alarms, warnings and fault log in one view.
- Compare saved project with on-line drive

More efficient commissioning

- Off-line commissioning offsite
- Save/send/mail projects anywhere
- Easy field-bus handling, multiple drives in project file. Enables service organization to be more efficient

Basic

- · Scope & Graph
- Alarm history in saved projects
- MCO305 support
- Graphical Smart Logic Controller
- Graphical Timebased Actions, Preventive Maintenance and Basic Cascade Controller (FC102/FC202 only)
- Multiple fieldbus support
- VLT5000 to FC302 Drive Conversion Wizard

Advanced:

- · No limitation in number of drives
- Motor Database
- Real Time Logging from drive
- Sensorless pump control

Fieldbusses:

- ProfiBus
- RS485
- USB
- Ethernet-TSC



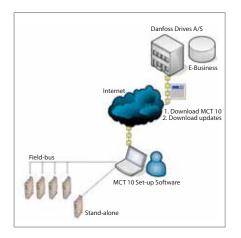
Internet download

http://www.danfoss.com/drives

System requirements

- MS Windows® NT 4.0, 2000, XP or Vista
- Pentium III 350 MHz or better
- 256 Mb RAM or better
- 200 Mb free hard disk space
- CD-ROM drive
- · VGA or XGA graphic adapter





Features	Benefits
One PC tool for alle tasks	Save time
"Explorer-like" view	Easy to use
Option programming	Save time
Online and offline commissioning	Save cost
Scope & logging	 Easy analyzing - less downtime
Alarm history	 Easy fault finding
Multiple interfaces	Easy connection
 USB connection 	 Easy connection

VLT® Service

VLT® DrivePro™ LifeCycle Service Packages

Plus, Premium and Supreme

VLT® DrivePro™ Plus

The Plus Package offers a program of support to help customers realize improve drive availability and reliability.

Features

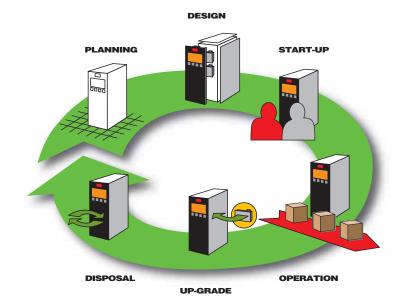
- · Preventative Maintenance
- Standard Training
- 24 hour Hotline
- 24 hour response time
- · On-site service

VLT® DrivePro™ Premium

Our Premium Program provides a combination of basic and advanced service and support resources aimed at extending the life of your drives and ensure peak economic performance.

Features

- Preventative Maintenance
- Standard and scheduled training
- · 24 hour Hotline
- 6 hour response time
- On-site service, inc. labour & travel
- Start-up
- Extended warranty Depot
- Extended warranty On-site
- Environmental disposal



VLT[®] DrivePro[™] Supreme

The Supreme Package provides a full scope of service to meet your operational needs, help you achieve business critical KPI metrics and last but not least give you total peace of mind.

Features

- · Preventative Maintenance
- · Customer-specific training
- 24 hour Hotline

- 6 hour response time
- On-site service, inc. labour & travel
- Start-up
- Extended warranty Depot
- Extended warranty On-site
- Environmental disposal
- · Analysis and surveys
- Spare Parts/Drives
- SmartStep
- Stock Maintenance & Consignment
- Stock

VLT[®] DrivePro[™] SmartStep

Upgrade and replace equipment proactively for total peace of mind

Upgrade sensibly

DrivePro™ SmartStep is a comprehensive replacement and upgrade program for customers to assure optimal efficiency and cost performance. It's an easy upgrade program for substantially reduced cost that's backed by professional service support.

DrivePro™ SmartStep advantages

- Customized service and upgrade program
- · Flexible replacement plan
- Fixed costs

Designed for success

- Minimize down-time costs
- Extend mean-time-to-repair intervals
- Control your maintenance budget
- Avoid unexpected investments in equipment

Available for application areas such as:

- Food & Beverage
- HVAC
- CTM (chemical, textile, materials)
- Water and wastewater





Environmentally responsible

VLT® products are manufactured with respect for the safety and well-being of people and the environment.

All activities are planned and performed taking into account the individual employee, the work environment and the external environment. Production takes place with a minimum of noise, smoke or other pollution and environmentally safe disposal of the products is prepared.

UN Global Compact

Danfoss has signed the UN Global Compact on social and environmental responsibility and our companies act responsibly towards local societies.

EU Directives

All factories are certified according to ISO 14001 standard. All products fulfil the EU Directives for General Product Safety and the Machinery directive. Danfoss Drives is, in all product series, implementing the EU Directive concerning Hazardous Substances in Electrical and Electrical Equipment (RoHS) and is designing all new product series according to the EU Directive on Waste Electrical and Electronic Equipment (WEEE).

Impact on energy savings

One year's energy savings from the annual production of VLT® drives will save the energy equivalent to the energy production from a power plant. Better process control at the same time improves product quality and reduces waste and wear on equipment.

What VLT® is all about

Danfoss Drives is the world leader among dedicated drives providers – and still gaining market share.

Dedicated to drives

Dedication has been a key word since 1968, when Danfoss introduced the world's first mass produced variable speed drive for AC motors – and named it VLT®.

Twentyfive hundred employees develop, manufacture, sell and service drives and softstarters in more than one hundred countries, focused only on drives and soft starters.

Intelligent and innovative

Developers at Danfoss Drives have fully adopted modular principles in development as well as design, production and configuration.

Tomorrow's features are developed in parallel using dedicated technology platforms. This allows the development of all elements to take place in parallel, at the same time reducing time to market and ensuring that customers always enjoy the benefits of the latest features.

Rely on the experts

We take responsibility for every element of our products. The fact that we develop and produce our own features, hardware, software, power modules, printed circuit boards, and accessories is your guarantee of reliable products.

Local backup - globally

VLT® motor controllers are operating in applications all over the world and Danfoss Drives' experts located in more than 100 countries are ready to support our customers with application advice and service wherever they may be.

Danfoss Drives experts don't stop until the customer's drive challenges are solved.



